

# Service Manual

Turntable System

## SL-1200MK2

[M], [MC],

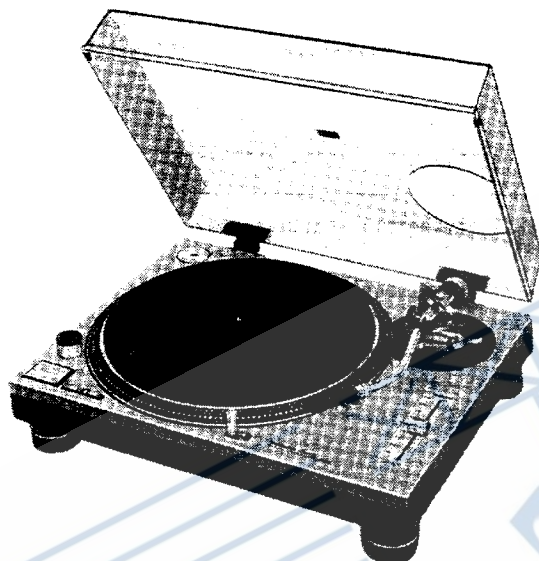
[E], [EK], [XL], [EG], [EB], [EH],

[EF], [Ei], [XA], [PA], [PE], [PC]

## SL-1210MK2

[E], [EG], [EH]

**Supplement**



**Areas**

- \* [M] is available in the U.S.A.
- \* [MC] is available in Canada.
- \* [E] is available in Switzerland and Scandinavia.
- \* [EK] is available in United Kingdom.
- \* [XL] is available in Australia.
- \* [EG] is available in F.R. Germany.
- \* [EB] is available in Belgium.
- \* [EH] is available in Holland.
- \* [EF] is available in France.
- \* [Ei] is available in Italy.
- \* [XA] is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.
- \* [PA] is available in far East PX.
- \* [PE] is available in European Military.
- \* [PC] is available in European Audio Club.

\*SL-1200MK2 is the model for silver type.  
 \*SL-1210MK2 is the model for black type of SL-1200MK2.

Please use this manual together with the service manual for Model No. SL-1200MK2/1210MK2.

**Inclusive SM & Changes**

English

### Specifications

Specifications are subject to change without notice for further improvement.  
 Weight and dimensions shown are approximate.

■ **General**

**Power supply:** 120V, AC 60 Hz (For [M], [MC] areas)  
 ~110-120/220-240V, 50 or 60 Hz  
 (For other areas)

**Power consumption:** 14 W (For [M], [MC] areas)  
 13.5 W (For other areas)

**Dimensions:** 45.3 x 16.2 x 36 cm  
 (17-27/32" x 6-19/64" x 14-11/64")

**Weight:** 12.5 kg (27.6 lb)

**Turntable section**

**Type:** Quartz direct drive  
 Manual turntable

**Drive method:** Direct drive

**Motor:** Brushless DC motor

**Turntable platter:** Aluminum diecast  
 Diameter 33.2 cm (13-5/64")  
 Weight 2 kg (4.4 lb)

**Turntable speeds:** 33-1/3 rpm and 45 rpm

**Starting torque:** 1.5 kg · cm (1.3 lb · in)

**Build-up characteristics:** 0.7 s. from standstill to 33-1/3 rpm

**Braking system:** Electronic brake

**Wow and flutter:** 0.01% WRMS\*  
 0.025% WRMS (JIS C5521)  
 ± 0.035% peak (IEC 98A Weighted)

\* This rating refers to turntable assembly alone, excluding effects of record, cartridge or tonearm, but including platter.  
 Measured by obtaining signal from built-in frequency generator of motor assembly.

**Rumble:** -56 dB (IEC 98A Unweighted)  
 -78 dB (IEC 98A Weighted)

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# SL-1200MK2/1210MK2

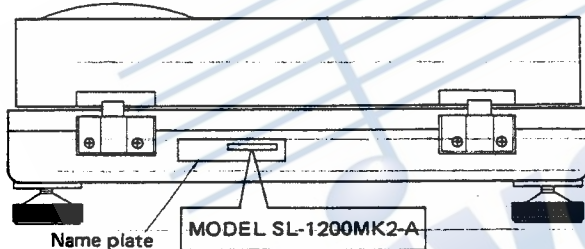
## ■ Tonearm section

<b>Type:</b>	Universal
<b>Effective length:</b>	230 mm (9-1/16")
<b>Arm height adjustment range:</b>	0 – 6 mm
<b>Overhang:</b>	15 mm (19/32")
<b>Effective mass:</b>	12 g (without cartridge)
<b>Offset angle:</b>	22°
<b>Friction:</b>	Less than 7 mg (lateral, vertical)
<b>Tracking error angle:</b>	Within 2°32' (at the outer groove of 30 cm (12") record Within 0°32' (at the inner groove of 30 cm (12") record)

<b>Stylus pressure adjustment range:</b>	0 – 2.5 g
<b>Applicable cartridge weight range:</b>	6 – 10 g
	13.5 – 17.5 g (including headshell)
<b>(with auxiliary weight):</b>	9.5 – 13 g
	17 – 20.5 g (including headshell)
<b>(with shell weight):</b>	3.5 – 6.5 g
	11 – 14 g (including headshell)
<b>Headshell weight:</b>	7.5 g

## Notes

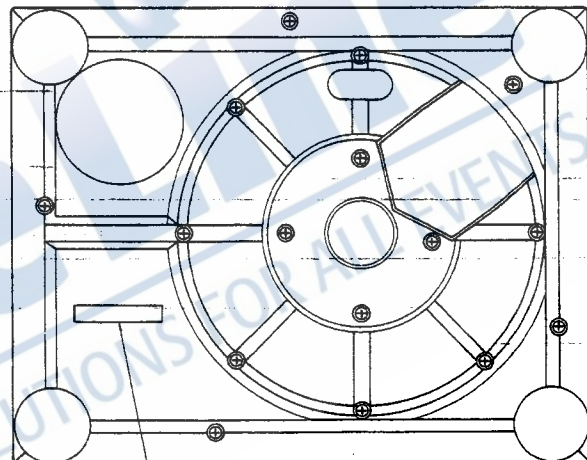
- ★ To improve the performance of SL-1200MK2/1210MK2, the bottom structure and circuit are changed in the course of production.
- ★ After the change, SL1200MK2-A/1210MK2-A is indicated in the name plate as the model of the set. It is discriminated from before-change set by -A. Also, check that the present change is of the sets after the change mark **D** shown in the serial No. sheet attached to the bottom and carton box.
- ★ This supplement service manual contains the bottom plate disassembly procedure, change part No., circuit diagram, P.C.B. and block diagrams. The other contents are the same as for the service manual of SL-1200MK2/1210MK2 already issued.
- ★ Sets with cartridge (EPC-207C) are included in those for same areas.
- ★ Since the power transformer fitting method is different for sets with serial number sheet change mark **E**, refer to the development plan on page 8.



Serial No. sheet



Change mark



Serial No. sheet

Deutsch

## TECHNISCHE DATEN

Änderungen der technischen Daten vorbehalten.  
Die angegebenen Gewichts- und Abmessungsdaten sind ungefähre Werte.

### ■ Allgemeine Daten

<b>Stromversorgung:</b>	~110-120/220-240 V, 50/60 Hz Wechselstrom
<b>Leistungsaufnahme:</b>	13,5 W
<b>Abmessungen:</b>	
(B x H x T):	45,3 x 16,2 x 36 cm
<b>Gewicht:</b>	12,5 kg

### ■ Plattenspieler

<b>Typ:</b>	Manueller Quarz-Direktantrieb- Plattenspieler
<b>Antrieb:</b>	Direktantrieb
<b>Motor:</b>	Kollektorloser Gleichstrommotor
<b>Plattenteller:</b>	Aluminium-Spritzguß Durchmesser 33,2 cm Gewicht 2 kg

<b>Plattenteller-Drehzahlen:</b>	33-1/3 und 45 U/min
<b>Aniandrehmoment:</b>	1,5 kg · cm
<b>Drehzahl-Hochlaufzeit:</b>	0,7 s. vom Stillstand auf 33-1/3 U/min
<b>Bremssystem:</b>	Elektronische Bremse
<b>Gleichlaufschwankungen:</b>	0,01% WRMS* 0,025% WRMS (JIS C5521) ± 0,035% Spitze (IEC 98A bewertet)

\* Diese Nennleistung bezieht sich auf das Laufwerk-Bauteil allein, ausschließlich Einflüsse von Schallplatte, Tonabnehmer oder Tonarm, aber einschließlich Plattenteller.  
Gemessen anhand von Signalen vom eingebauten Frequenzgenerator des Motorbauteils.

<b>Rumpel-Geräuschspannungsabstand:</b>	-56 dB (IEC 98A unbewertet) -78 dB (IEC 98A bewertet)
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## ■ Tonarm

<b>Typ:</b>	Universal-Tonarm	<b>Auflagekraft- Einstellbereich:</b>	0 – 2,5 g
<b>Effektive Länge:</b>	230 mm	<b>Zulässiger Tonabnehmer- Gewichtbereich:</b>	6 – 10 g
<b>Tonarmhöhe- Einstellbereich:</b>	0 – 6 mm		13,5 – 17 g (einschließlich Tonarmkopf)
<b>Überhang:</b>	15 mm	<b>(mit Zusatz- Gegengewicht):</b>	9,5 – 13 g
<b>Effektive Masse:</b>	12 g (ohne Tonabnehmer)		17 – 20,5 g (einschließlich Tonarmkopf)
<b>Spurfehlwinkel:</b>	2°32' bei der Einlaufrille einer 30 cm-Platte	<b>Gewichtbereich: (mit Zusatzgewicht)</b>	3,5 – 6,5 g
	0°32' bei der Auslaufrille einer 30 cm-Platte	<b>Tonarmkopf-Gewicht:</b>	7,5 g
<b>Kröpfungswinkel:</b>	22°		
<b>Lagerreibung:</b>	Weniger als 7 mg (horizontal, vertikal)		

Français

## CARACTERISTIQUES

Les spécifications sont susceptibles d'être modifiées sans préavis.  
Le poids et les dimensions donnés sont approximatifs.

### ■ Généralités

<b>Alimentation:</b>	Alternatif 110-120/220-240 V, 50 ou 60 Hz
<b>Consommation:</b>	13,5 W
<b>Dimensions: (L x H x P)</b>	45,3 x 16,2 x 36 cm
<b>Poids:</b>	12,5 kg

### ■ Platine de lecture

<b>Type:</b>	Entaînement direct à quartz Platine manuelle
<b>Système d'entraînement:</b>	Entraînement direct
<b>Moteur:</b>	Moteur C.C. sans balai
<b>Plateau de lecture:</b>	Aluminium moulé sous pression Diamètre 33,2 cm Poids 2 kg
<b>Vitesses de rotation:</b>	33-1/3 et 45t/p.m.
<b>Couple de démarrage:</b>	1,5 kg · cm
<b>Caractéristiques d'augmentation:</b>	0,7 s. (rotation de 90°) à 33-1/3 t/p.m.
<b>Système de freinage:</b>	Frein électronique
<b>Pleurage et scintillement:</b>	0,01% de valeur efficace* 0,025% de valeur efficace (JIS C5521) ± 0,35% de crête (IEC 98A Pondéré)

\*Ce régime nominal se rapporte à l'ensemble du tournedisque seul, excluant les effets du disque, de la cellule pick-up ou de bras de lecture, mais comprenant le plateau.

Mesuré par l'obtention d'un signal provenant du générateur de fréquences incorporé de l'ensemble du moteur.

<b>Ronflement:</b>	–56 dB (IEC 98A Non pondéré)
	–78 dB (IEC 98A Pondéré)

### ■ Bras de lecture

<b>Type:</b>	Bras de lecture universel
<b>Longueur effective:</b>	230 mm
<b>Portée du réglage de la hauteur de bras:</b>	0 – 6 mm
<b>Porte-à-faux:</b>	15 mm
<b>Masse réelle:</b>	12 g (sans la cellule pick-up)
<b>Angle d'erreur de piste:</b>	En deçà de 2°32' au sillon extérieur d'un disque de 30 cm En deçà de 0°32' au sillon intérieur d'un disque de 30 cm
<b>Angle de décalage:</b>	22°
<b>Frottement:</b>	Moins de 7 mg (latéral et vertical)
<b>Plage de réglage de la pression d'appui:</b>	0 – 2,5 g
<b>Gamme du poids de la cellule pick-up utilisable:</b>	6 – 10 g 13,5 – 17,5 g (y compris la coque porte-cellule)
<b>(avec contre poids auxiliaire):</b>	9,5 – 13 g 17 – 20,5 g (y compris la coque porte-cellule)
<b>(avec contre poids de la cellule):</b>	3,5 – 6,5 g 11 – 14 g (y compris la coque porte-cellule)
<b>Poids de la cellule:</b>	7,5 g



## ESPECIFICACIONES

Las especificaciones quedan sujetas a cambios sin aviso previo.  
El peso y las dimensiones indicados son aproximados.

### ■ En general

<b>Alimentación de corriente:</b>	~ 110-120/220-240 V, 50 ó 60 Hz
<b>Consumo de corriente:</b>	13,5 W
<b>Dimensiones:</b>	45,3 x 16,2 x 36 cm
<b>(Ancho x Alto x Prof.)</b>	
<b>Peso:</b>	12,5 kg

### ■ Sección del plato giratorio

<b>Tipo:</b>	Plato giratorio manual de accionamiento directo por cuarzo
<b>Método de accionamiento:</b>	Accionamiento directo
<b>Motor:</b>	Motor de corriente continua sin escobillas
<b>Platillo del plato giratorio:</b>	Aluminio fundido Diámetro 33,2 cm Peso 2 kg.
<b>Velocidades del plato giratorio:</b>	33-1/3 y 45 rpm
<b>Par motor de arranque:</b>	1,5 kg · cm
<b>Características de establecimiento:</b>	0,7 s. (a partir de reposo) hasta 33-1/3 rpm
<b>Sistema de frenado:</b>	Freno electrónico
<b>Ululaciones y trémolo:</b>	0,01% WRMS* 0,025% WRMS (JIS C5521) ± 0,035% cresta (IEC 98A Ponderado)

\*Estas características se refieren únicamente al conjunto del plato giratorio, con exclusión de los efectos provenientes del disco, cartucho o del brazo sonoro, incluyendo, empero, el platillo. La medida fue tomada por medio de la señal obtenida del generador de frecuencia incorporado del conjunto del motor.

<b>Ruido de rodadura:</b>	-56 dB (IEC 98A No Ponderado) -78 dB (IEC 98A Ponderado)
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### ■ Sección del brazo sonoro

<b>Tipo:</b>	Brazo sonoro universal
<b>Longitud efectiva:</b>	230 mm
<b>Radio de ajuste de altura del brazo:</b>	0 - 6 mm
<b>Parte saliente:</b>	15 mm
<b>Masa efectiva:</b>	12 g. (sin cartucho)
<b>Angulo de descentramiento:</b>	22°
<b>Fricción:</b>	Menos de 7 mg. (en sentido lateral y vertical)
<b>Angulo de error de seguimiento:</b>	Inferior a 2°32' en el surco exterior de un disco de 30 cm Inferior a 0°32' en el surco interior de un disco de 30 cm
<b>Radio de ajuste de la presión de la aguja:</b>	0 a 2,5 g.
<b>Radio de peso de cartucho utilizable:</b>	6 a 10 g. 13,5 a 17,5 g. (incluyendo la cápsula de la cabeza)
<b>(con contrapeso de balanza de reserva):</b>	9,5 a 13 g. 17 a 20,5 g. (incluyendo la cápsula de la cabeza)
<b>(con contrapeso de la cápsula):</b>	3,5 a 6,5 g. 11 a 14 g. (incluyendo la cápsula de la cabeza)
<b>Peso de la cápsula de la cabeza:</b>	7,5 g

## CHANGES

### ■ DISASSEMBLY INSTRUCTIONS

#### ● How to remove the bottom cover and bottom base.

1. Remove the turntable mat and turntable.
2. Turn over the body on a soft cloth taking care not to damage the dust cover.
3. Remove the insulators and the 21 setscrews (Fig. 1 : ①, ②, ③) of the bottom cover.
4. Remove the 6 setscrews (Fig. 2 : ④) of the bottom base.

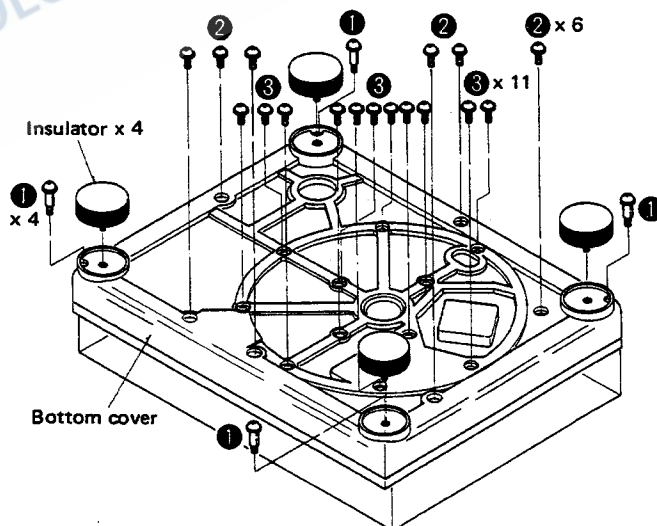


Fig. 1

# Supplement

## ● How to remove the hinge case

1. Remove the bottom cover. (Refer to "How to remove the bottom cover".)
  2. Remove the 4 setscrews (Fig. 2 : ⑤) of the hinge case bracket.
  3. Remove the 4 setscrews (Fig. 2 : ⑥) of the hinge case.
- Note:** The other disassembly procedure are the same as for before-change sets.

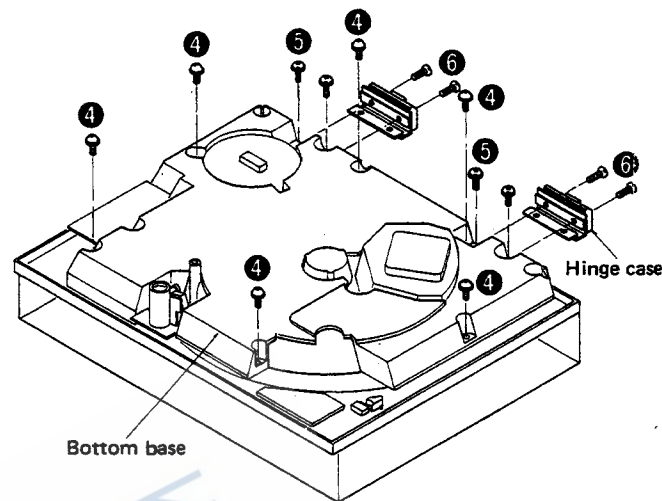


Fig. 2

## ■ REPLACEMENT PARTS LIST

### Notes:

1. This parts list mentions only the difference between before and after change of SL-1200MK2/1210MK2.
2. Ⓚ-marked parts are used only for SL-1210MK2 (black type). And ○-marked parts are used for SL1200MK2 (silver type).
3. Parts other than Ⓚ- and ○-marked are used for both SL-1210MK2 and SL-1200MK2.
4. The "Ⓢ" mark is service standard parts and may differ from production parts.

### Areas

- \* [M] is available in the U.S.A.
- \* [MC] is available in Canada.
- \* [E] is available in Switzerland and Scandinavia.
- \* [EK] is available in United Kingdom.
- \* [XL] is available in Australia.
- \* [EG] is available in F.R. Germany.
- \* [EB] is available in Belgium.
- \* [EH] is available in Holland.
- \* [EF] is available in France.
- \* [Ei] is available in Italy.
- \* [XA] is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.
- \* [PA] is available in far East PX.
- \* [PE] is available in European Military.
- \* [PC] is available in European Audio Club.

Ref. No.	Change of, Part No.		Part Name & Description	Per Set (Pcs.)	Remarks
	SL-1200MK2 (Before Change)	SL-1200MK2/1210MK2 (After Change)			
<b>INTEGRATED CIRCUIT</b>					
IC302	SVITC4011BP	MN4011B	NAND Gate	1	
<b>TRANSISTOR</b>					
Q1	2SD389A-Q	2SD1265	Regulator	1	
<b>DIODES</b>					
D1	SVDS1RBA40	SVDS1RBA20Z	Rectifier	1	△
D201, 202	SVDSR-105C	SVDPR3902S-9	Speed Indicator	2	
D203 ~ 206	SVDEBR5505S	SVDSLH54VT3	Strobe	4	
D401	SVDGL-9PG2	SVDGL-9NG2	Pitch Indicator	1	
<b>CRYSTAL</b>					
X201	SVQU306115	SVQMS4193	4.193 MHz, Oscillator	1	
<b>VARIABLE RESISTORS</b>					
VR301	EVMH2GA00B53	EVMH1GA00B23	Pitch Control Adjustment, 2kΩ (B)	1	
VR303	EVB05C19ABE	SFDZ122N11	Pitch Control	1	
<b>SWITCHES</b>					
S203	SFDSS5GL13C	SFDSS01GL13	Start/Stop	1	
S601	SFDSS5GL13S	SFDSS5GL13P	Power	1	△
<b>TRANSFORMER</b>					
T1	SLT60EU7B	SLT66DTL3A [M]	Power Source	1	△
T1	SLT60E31C	SLT66DT14C [MC]	Power Source	1	△
T1	SLTF5900	SLT66DTE13A [Other areas]	Power Source	1	△

# SL-1200MK2/1210MK2

Ref. No.	Change of Part No.		Part Name & Description	Per Set (Pcs.)	Remarks
	SL-1200MK2 (Before Change)	SL-1200MK2/1210MK2 (After Change)			
<b>RESISTORS</b>					
R4	ERD25FJ561	ERD25FJ471	Carbon, 1/4W, 470Ω	1	Ⓢ
R209	ERD25TJ154	ERD25TJ334	Carbon, 1/4W, 330kΩ	1	Ⓢ
R211	ERD25FJ103	ERD25FJ472	Carbon, 1/4W, 4.7kΩ	1	Ⓢ
R212	ERD25FJ121	ERD25FJ151	Carbon, 1/4W, 150Ω	1	Ⓢ
R222	Addition	ERD25FJ391	Carbon, 1/4W, 390Ω	1	Ⓢ
R301	ERO25CKF3301	ERO25CKF2701	Metal Film, 1/4W, 2.7kΩ	1	Ⓢ
R304	ERD25FJ152	ERD25FJ561	Carbon, 1/4W, 560Ω	1	Ⓢ
R401	Addition	ERD50FJ152	Carbon, 1/2W, 1.5kΩ	1	Ⓢ
R601	ERD25FJ4R7	ERD50FJ4R7	Carbon, 1/2W, 4.7Ω	1	△ Ⓢ
<b>CAPACITORS</b>					
C5, 6	Addition	ECQM1223KZ	Polyester, 125V, 0.022μF	1	△
C104 ~ 107	ECQM1H104KZ	ECQM1H104JZ	Polyester, 50V, 0.1μF	4	Ⓢ
C109, 110	ECQM1H104KZ	ECQM1H104JZ	Polyester, 50V, 0.1μF	2	Ⓢ
C111	ECQM1H562KZ	ECQM1H562JZ	Polyester, 50V, 0.0056μF	1	Ⓢ
C204	ECQM1H473KZ	ECQM1H473JZ	Polyester, 50V, 0.047μF	1	Ⓢ
C210	ECQM1H224KZ	ECQM1H224JZ	Polyester, 50V, 0.22μF	1	Ⓢ
C211	ECQM1H473KZ	ECQM1H473JZ	Polyester, 50V, 0.047μF	1	Ⓢ
C217 ~ 219	Addition	ECKD1H104ZF	Ceramic, 50V, 0.1μF	1	Ⓢ
C301	ECQK1123FZ	ECQK1333GZ	Polyester, 125V, 0.033μF	1	
C302	ECQK1123FZ	ECQK1682GZ	Polyester, 125V, 0.0068μF	1	
C305	ECQM1H122KZ	ECQM1H122JZ	Polyester, 50V, 0.0012μF	1	Ⓢ
<b>CABINET and CHASSIS PARTS</b>					
9	SFUP122-12	Deletion	-----	0	
10	SFAC122-01	SFAC122-01	Cabinet (Silver)	1	○
		SFAC124S01	Cabinet (Black)	1	Ⓚ
25	SFXB122-02	SFXB122-06	Boss, Drive	1	
33	SFQA001-02	SFQA122-03	Spring	1	
36	SFUP025-01	SFUP122-16 [M, MC, PA, PE, PC]	Bracket, AC Cord	1	
	SFUP025X01	SFUP122X01 [Other areas]	Bracket, AC cord	1	
38	SFUP132-03	SFGC122-03	Cushion	2	
40	SFUP122-10	Deletion	-----	0	
42	SFKK122-03	SFKK122-03	Plate (Silver)	1	
		SFKK124S01	Plate (Black)	1	
48	SFAU122-01	SFAU122-02	Bottom Base	1	
48-1	Addition	SFAU122-03	Bottom Cover	1	
49	SFUP122-05	SFUP122-23	Supporter (A), Hinge	2	
50	SFUP122-04	SFUP122-24	Supporter (B), Hinge	2	
51	SFUM170-07	SFUMM02N04	Case, Hinge	2	
55	SFNN122M01	SFNN122M10 [M]	Name Plate	1	○
	SFNN122C01	SFNN122C10 [MC]	Name Plate	1	○
	SFNN122S01	SFNN122S10 [E]	Name Plate	1	○
	SFNN122L01	SFNN122G10 [EK, XL]	Name Plate	1	○
	SFNN122X01	SFNN122X10 [XA]	Name Plate	1	○
	Addition	SFNN122P10 [PA, PE]	Name Plate	1	○
	Addition	SFNN122P11 [PC]	Name Plate	1	○
	SFNN122N01	SFNN122N10 [Other areas]	Name Plate	1	○
	Addition	SFNN124S10 [E]	Name Plate	1	Ⓚ
Addition	SFNN124Q10 [EG, EH]	Name Plate	1	Ⓚ	
56	SFX0122-01	Deletion	-----	0	
57	SFX0122-02	Deletion	-----	0	
58	SFAT122-01A	SFATM02N01A	Hinge	1	



# SL-1200MK2/1210MK2

Ref. No.	Change of Part No.		Part Name & Description	Per Set (Pcs.)	Remarks
	SL-1200MK2 (Before Change)	SL-1200MK2/1210MK2 (After Change)			
<b>TONEARM PARTS</b>					
62	SFPAM18201K	SFPAM18201K	Tonearm Ass'y (Silver)	1	○
		SFPAM18202K	Tonearm Ass'y (Black)	1	Ⓚ
79	SFPKB17201S	SFPKB17204E	Ring, Arm Base Operation	1	
82	SFGK132-01	SFGK132-01	Cap (Silver)	1	○
		SFGK133S01	Cap (Black)	1	Ⓚ
<b>ACCESSORIES</b>					
A1	SFNU122M01	SFNU122M06 [M]	Instruction Book	1	
	SFNU122C01	SFNU122C06	Instruction Book	1	
	SFNU122S01	SFNU122S01 [E]	Instruction Book	1	
	SFNU122G01	SFNU122G01 [EK]	Instruction Book	1	
	Addition	SFNU122P01 [PA, PE, PC]	Instruction Book	1	
	SFNU122X01	SFNU122X01 [Other areas]	Instruction Book	1	
A2	SFWE010	SFWE122-01	45 Adaptor	1	
<b>PACKING PARTS</b>					
P1	SFHP122C01	SFHP122C02 [MC, EF]	Carton Box (Silver)	1	○
		SFHP122M02 [Other areas]	Carton Box (Silver)	1	○
	SFHP122M01	SFHP124S02	Carbon Box (Black)	1	Ⓚ
P9	Addition	SPB1083	Polyethylene Bag, Accessories	2	
P10	Addition	SPJ15	Polyethylene Bag, Shell Weight	1	
P11	Addition	SFHZD03M01	Polyethylene Bag, Dust Cover	3	
P12	Addition	SFHZ122-01	Polyethylene Bag, 45 Adaptor	1	
P13	Addition	SPP189	Polyethylene Bag, Cords	2	

## ■ ADJUSTMENT POINTS

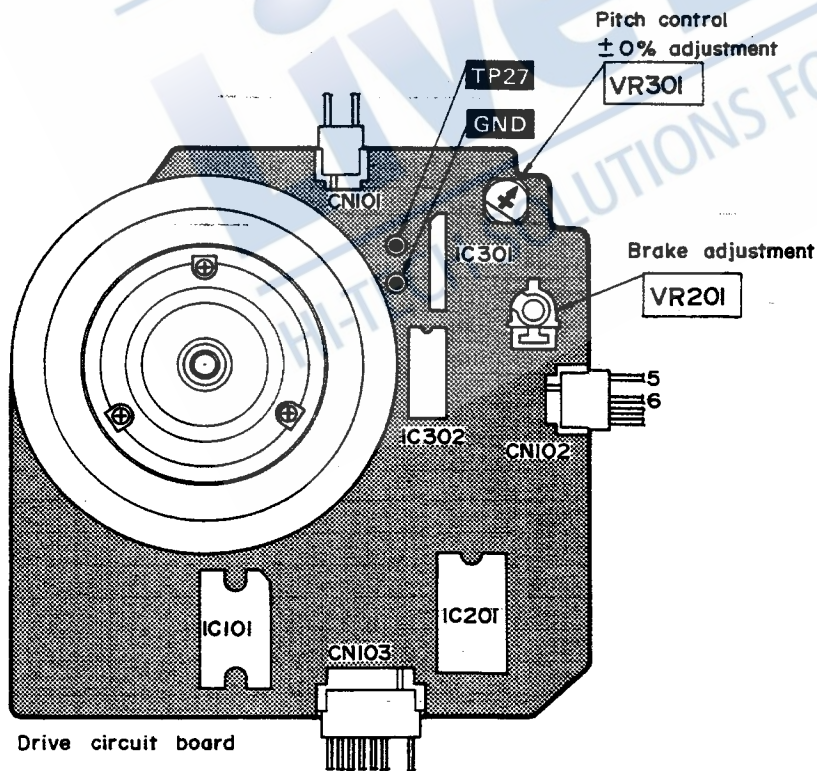


Fig. 3 (Abb. 3)

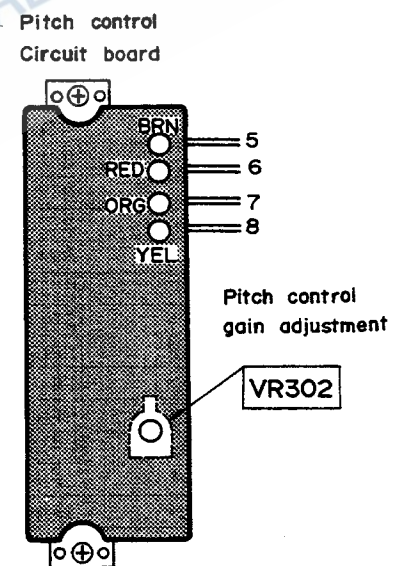


Fig. 4 (Abb. 4)

# L-1200MK2/1210MK2

## MEASUREMENTS AND ADJUSTMENTS English

• Conditions of set, and instruments used

1. Remove the panel cover.
2. Remove the bottom cover (when adjusting the pitch control gain).
3. Frequency counter
4. Tester

	Adjustment	Connection	Parts adjusted	Procedure
1	Pitch control $\pm 0\%$ adjustment	Frequency counter (+) – TP27 (-) – Earth point	VR301 (Fig. 3)	<ol style="list-style-type: none"> <li>1. Connect the frequency counter and turn the power supply ON.</li> <li>2. Set the pitch control knob to "0". (Indicator lights up.)</li> <li>3. Adjust VR301 so that the frequency is 262.08 kHz <math>\pm</math> 0.05 kHz.</li> </ol>
2	Pitch control gain adjustment	Tester (+) – CN102 terminal ⑤ (-) – CN102 terminal ⑥	VR302 (Fig. 4)	<ol style="list-style-type: none"> <li>1. Set the pitch control knob to "0".</li> <li>2. Pull out the connector CN102 of drive P.C.B.</li> <li>3. Connect the tester to terminals ⑤ and ⑥ of connector CN102 on the pitch control P.C.B. side.</li> <li>4. Adjust VR302 so that the resistance value of the tester is 2.7 k<math>\Omega</math> <math>\pm</math> 0.1 k<math>\Omega</math>.</li> </ol>
3	Brake adjustment	_____	VR201 (Fig. 3)	<ol style="list-style-type: none"> <li>1. Adjust VR201 so that the rotation at 33 r.p.m. stops within the angle of 90° ~ 120° after depressing the stop button.</li> </ol>

## MESSUNGEN UND JUSTIERUNGEN Deutsch

• Zustand des Gerätes und zu verwendende Instrumente

1. Die Abdeckplatte entfernen.
2. Die Bodenabdeckung entfernen (wenn die Drehzahlregelungs-Verstärkung justiert werden soll).
3. Frequenzzähler
4. Prüfgerät

	Justierung	Anschlüsse	Zu justierender Teile	Vorgehen
1	$\pm 0\%$ -Justierung des Drehzahlreglers	Frequenzzähler (+) – TP27 (-) – Massepunkt	VR301 (Abb. 3)	<ol style="list-style-type: none"> <li>1. Frequenzzähler anschließen und Netzschalter einschalten.</li> <li>2. Drehzahlreglerknopf auf "0" stellen. (Anzeige leuchtet auf.)</li> <li>3. VR301 so justieren, daß die Frequenz 262,08 kHz <math>\pm</math> 0,05 kHz beträgt.</li> </ol>
2	Justierung der Drehzahlregelungs-Verstärkung	Prüfgerät (+) – CN102 Anschluß ⑤ (-) – CN102 Anschluß ⑥	VR302 (Abb. 4)	<ol style="list-style-type: none"> <li>1. Den Drehzahlreglerknopf auf "0" einstellen.</li> <li>2. Steckverbindung CN102 von der Antriebsplatte herausziehen.</li> <li>3. Prüfgerät an Anschlüsse ⑤ und ⑥ der Steckverbindung CN102 auf der Drehzahlreglerseite der Platine anschließen.</li> <li>4. VR302 so justieren, daß der Widerstandswert des Prüfgerätes 2,7 k<math>\Omega</math> <math>\pm</math> 0,1 k<math>\Omega</math> beträgt.</li> </ol>
3	Bremsjustierung	_____	VR201 (Abb. 3)	<ol style="list-style-type: none"> <li>1. VR201 so justieren, daß die Rotation bei 33 UPM innerhalb 90° ~ 120° nach Drücken der Stop-Taste stoppt.</li> </ol>



## MESURAGES ET RÉGLAGES

Français

### ● Conditions de l'appareil et appareils utilisés.

1. Retirer le panneau de protection.
2. Retirer le panneau de protection inférieur (lors de l'ajustement de l'amplification du réglage d'écart).
3. Compteur de fréquence
4. Appareil contrôleur

	Mise au point	Raccordement	Elements à regler	Marche à suivre
1	Ajustement de $\pm 0\%$ du réglage d'écart	Compteur de fréquence (+) – TP27 (–) – Point de contact à la terre	VR301 (Fig. 3)	<ol style="list-style-type: none"> <li>1. Raccorder le compteur de fréquence et mettre en marche l'alimentation.</li> <li>2. Régler le bouton du réglage d'écart sur "0". (L'indicateur s'éclairera.)</li> <li>3. Ajuster VR301 de telle sorte que la fréquence soit de 262,08 kHz <math>\pm</math> 0,05 kHz.</li> </ol>
2	Ajustement de l'amplification du réglage d'écart	Appareil contrôleur (+) – Borne CN102 ⑤ (–) – Borne CN102 ⑥	VR302 (Fig. 4)	<ol style="list-style-type: none"> <li>1. Régler le bouton de réglage d'écart sur "0".</li> <li>2. Retirer le connecteur CN102 de la plaquette à circuits imprimés de commande.</li> <li>3. Raccorder l'appareil contrôleur aux bornes ⑤ et ⑥ du connecteur CN102 sur le côté de la plaquette à circuits imprimés du réglage d'écart.</li> <li>4. Ajuster VR302 de telle sorte que la valeur de résistance de l'appareil contrôleur soit de 2,7 k<math>\Omega</math> <math>\pm</math> 0,1 k<math>\Omega</math>.</li> </ol>
3	Ajustement du frein		VR201 (Fig. 3)	<ol style="list-style-type: none"> <li>1. Régler VR201 de telle sorte que la rotation à 33 t/p.m. s'arrête en deçà d'un angle de 90° ~ 120° après avoir appuyé sur la touche d'arrêt.</li> </ol>

## MEDICIONES Y AJUSTE

Español

### ● Condiciones de aparato e instrumentos usados

1. Remover la cubierta del panel.
2. Remover la cubierta inferior (al ajustar la ganancia de control de altura de los sonidos).
3. Contador de frecuencia
4. Probador

	Ajuste	Conexión	Piezas ajustadas	Procedimiento
1	Ajuste $\pm 0\%$ de control de altura	Contador de frecuencia (+) – TP27 (–) – Punto de tierra	VR301 (Fig. 3)	<ol style="list-style-type: none"> <li>1. Conectar el contador de frecuencia y prender la fuente de alimentación.</li> <li>2. Ajustar la perilla de control de altura de sonidos a "0". (El indicador se ilumina.)</li> <li>3. Ajustar VR301 de manera que la frecuencia sea 262,08 kHz <math>\pm</math> 0,05 kHz.</li> </ol>
2	Ajuste de ganancia de control de altura	Probador (+) – Terminal de CN102 ⑤ (–) – Terminal de CN102 ⑥	VR302 (Fig. 4)	<ol style="list-style-type: none"> <li>1. Poner el control de altura de sonidos en "0".</li> <li>2. Sacar el conector CN102 de T.C.I. de accionamiento.</li> <li>3. Conectar el probador a terminales ⑤ y ⑥ de conector CN102 del lado de T.C.I. de control de altura.</li> <li>4. Ajustar VR302 de manera que el valor de resistencia del probador sea 2,7 k<math>\Omega</math> <math>\pm</math> 0,1 k<math>\Omega</math>.</li> </ol>
3	Ajuste de freno		VR201 (Fig. 3)	<ol style="list-style-type: none"> <li>1. Ajustar VR201 de manera que la rotación a 33 r.p.m. se pare dentro del ángulo de 90° ~ 120° después oprimir el botón de parada</li> </ol>

## RESISTORS AND CAPACITORS

- Notes:**
- Part numbers are indicated on most mechanical parts. Please use this part number for parts orders.
  - Important safety notice: Components identified by  $\Delta$  mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
  - The "S" mark is service standard parts and may differ from production parts.
  - Bracketed indications in Ref. No. column specify the area. Parts without these indications can be used for all area.
  - The unit of resistance is  $\Omega$  (ohm).  
K = 1000 $\Omega$ , M = 1000k $\Omega$
  - The unit capacitance is  $\mu F$  (microfarad).  
P = 10<sup>-6</sup>  $\mu F$

### Areas

- \* [M] is available in the U.S.A.
- \* [MC] is available in Canada.
- \* [E] is available in Switzerland and Scandinavia.
- \* [EK] is available in United Kingdom.
- \* [XL] is available in Australia.
- \* [EG] is available in F.R. Germany.
- \* [EB] is available in Belgium.
- \* [EH] is available in Holland.
- \* [EF] is available in France.
- \* [Ei] is available in Italy.
- \* [XA] is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.
- \* [PA] is available in far East PX.
- \* [PE] is available in European Military.
- \* [PC] is available in European Audio Club.

### Numbering System of Resistor

Example

ERD	25	F	J	101
Type	Wattage	Shape	Tolerance	Value
ERX	2	AN	J	2R2
Type	Wattage	Shape	Tolerance	Value

### Numbering System of Capacitor

Example

ECKD	1H	102	Z	F
Type	Voltage	Value	Tolerance	Peculiarity
ECEA	50	M	R47	R
Type	Voltage	Recularity use	Value	Special use

Resistor type	Wattage	Tolerance
ERD: Carbon	25 : 1/4W	F : $\pm 1\%$
ERG: Metal Oxide	50 : 1/2W	J : $\pm 5\%$
ERO: Metal Film	1A : 1W	
ERX: Metal Film	2A : 2W	

Capacitor Type	Voltage	Tolerance
ECEA : Electrolytic	OJ : 6.3V	J : $\pm 5\%$
ECEB : Electrolytic	1C : 16V	K : $\pm 5\%$
ECCD : Ceramic	1E : 25V	M : $\pm 20\%$
ECQM : Polyester	1H : 50V	Z : +80%, -20%
ECQU : Polyester	1 : 100V	
ECQF : Polyester	1A : 125V	
ECNC : Polyester	4A : 400V	

Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value	Ref. No.	Part No.	Value
<b>RESISTORS</b>			R210	Ⓢ ERD25TJ183	18K	<b>CAPACITORS</b>			C210	Ⓢ ECQM1H224JZ	0.22
R1	Ⓢ ERD25FJ562	5.6K	R211	Ⓢ ERD25FJ472	4.7K	C1	ECEB1HU471	470	C211	Ⓢ ECQM1H473JZ	0.047
R2	Ⓢ ERD25FJ682	6.8K	R212	Ⓢ ERD25FJ151	150	C2	ECEA1EU330	33	C212	ECEA1HU3R3	3.3
R3	Ⓢ ERD25FJ272	2.7K	R213	Ⓢ ERD25FJ122	1.2K	C3	ECEA1EU220	22	C213	Ⓢ ECCD1H471K	470P
R4,5	Ⓢ ERD25FJ471	470	R214	Ⓢ ERD25TJ223	22K	C5,6	ECQM1223KZ	0.022	C214	ECEA1CU101	100
R101	Ⓢ ERD25FJ103	10K	R215	Ⓢ ERD25FJ472	4.7K	C101,102	ECEA1EU330	33	C215	ECEA1HU010	1
R102	Ⓢ ERX1ANJ4R7	4.7	R216	Ⓢ ERD25TJ154	150K	C103	ECEA1EU330	33	C216	ECEA1CU470	47
R103	Ⓢ ERD25FJ472	4.7K	R217	Ⓢ ERD25TJ223	22K	C104,105	Ⓢ ECQM1H104JZ	0.1	C217,218	ECKD1H104ZF	0.1
R104	Ⓢ ERD25TJ473	47K	R218	Ⓢ ERD25FJ102	1K	C106,107	Ⓢ ECQM1H104JZ	0.1	C219	ECKD1H104ZF	0.1
R105	Ⓢ ERD25FJ103	10K	R219	Ⓢ ERD25FJ332	3.3K	C108	ECEA1EU101	100	C301	ECQK1333GZ	0.033
R106	Ⓢ ERD25FJ150	15	R220	Ⓢ ERD25FJ221	220	C109,110	Ⓢ ECQM1H104JZ	0.1	C302	ECQK1682GZ	0.0068
R107	Ⓢ ERX1ANJ1R5	1.5	R221	Ⓢ ERD25FJ471	470	C111	Ⓢ ECQM1H562JZ	0.0056	C303	ECEA1HU010	1
R108	Ⓢ ERD25FJ103	10K	R222	Ⓢ ERD25FJ391	390	C112	ECEA1HU4R7	4.7	C304	ECEA1CU100	10
R109,110	Ⓢ ERX1ANJ4R7	4.7	R301	Ⓢ ER025CKF2701	2.7K	C201	ECEA1CU330	33	C305	Ⓢ ECQM1H122JZ	0.0012
R201	Ⓢ ERG1ANJ561	560	R302	Ⓢ ERD25FJ471	470	C202,203	ECEA1HU010	1	C306	ECEA1HU010	1
R202	Ⓢ ERD25FJ103	10K	R303	Ⓢ ERD25FJ822	8.2K	C204	Ⓢ ECQM1H473JZ	0.047	C601 (M)	Ⓢ ECQF1A473MD	0.047
R203	Ⓢ ERD25FJ470	47	R304	Ⓢ ERD25FJ561	560	C205	ECEA0JU221	220	C601 (MC)	Ⓢ ECQU1A47ME	0.047
R204	Ⓢ ERD25FJ272	2.7K	R305	Ⓢ ERD25FJ181	180	C206	ECEA1HU010	1	C601 (Other areas)	Ⓢ ECNC4A473M	0.047
R205	Ⓢ ERD25TJ124	120K	R306	Ⓢ ERD25TJ223	22K	C207	Ⓢ ECCD1H101K	100P			
R206	Ⓢ ERD25TJ183	18K	R307	Ⓢ ERD25FJ272	2.7K	C208	Ⓢ ECCD1H220K	22P			
R207	Ⓢ ERD25TJ563	56K	R401	Ⓢ ERD50FJ152	1.5K	C209	ECEA1CU101	100			
R208	Ⓢ ERD25TJ224	220K	R601	Ⓢ ERD50FJ4R7	4.7						
R209	Ⓢ ERD25TJ334	330K									

## REPLACEMENT PARTS LIST

- Notes:**
- Part numbers are indicated on most mechanical parts. Please use this part number for parts orders.
  - Important safety notice:  
Components identified by  $\Delta$  mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
  - Bracketed indications in Ref. No. columns specify the area. Parts without these indications can be used for all areas.
  - The "S" mark is service standard parts and may differ from production parts.
  - The parenthesized numbers in the column of description stand for the quantity per set.
  - (K)-marked parts are used only for SL-1210MK2 (black type). And (O)-marked parts are used for SL-1200MK2 (silver type).
  - Parts other than (K)- and (O)-marked are used for both SL-1210MK2 and SL-1200MK2.

### Areas

- \* [M] is available in the U.S.A.
- \* [MC] is available in Canada.
- \* [E] is available in Switzerland and Scandinavia.
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- \* [PA] is available in far East PX.
- \* [PE] is available in European Military.
- \* [PC] is available in European Audio Club.

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
<b>INTEGRATED CIRCUITS</b>			<b>CRYSTAL</b>			<b>LAMP</b>		
IC101	AN6675	Turntable Drive	X201	SVQMS4193	4.193MHz Oscillator	PL1	$\Delta$ SFDN122-01	Stylus Illuminator
IC201	AN6680	Turntable Control	<b>VARIABLE RESISTORS</b>			<b>TRANSFORMER</b>		
IC301	AN6682	Pitch Control	VR201	(S) EVTS3MA00B54	Brake Adjustment,50k $\Omega$ (B)	T1(M)	$\Delta$ SLT66DTL3A	Power Source
IC302	MN4011B	NAND Gate	VR301	EVMH1GA00B23	Pitch Control $\pm$ 0%	T1(MC)	$\Delta$ SLT66DT14C	Power Source
<b>TRANSISTORS</b>			VR302	(S) EVTS3MA00B54	Pitch Control Gain Adjustment,50k $\Omega$ (B)	T1(Other areas)	$\Delta$ SLT66DTE13E	Power Source
Q1	2SD1265	Regulator	VR303	SFDZ122N11	Pitch Control	<b>FUSES</b>		
Q2,3	2SD637	Regulator	<b>SWITCHES</b>			F1(MC)	$\Delta$ XBA1F12NU14	125V,1.2A
Q201	(S) 2SC1846-R	Regulator	S201,202	EVQP5R04K	Speed Selector	F1 Except for (M,MC)	$\Delta$ XBA2C025T1A	250V,T250mA
Q202	2SD637	LED Driver	S203	SFDSS01GL13	Start/Stop	F2 Except for (M,MC)	$\Delta$ XBA2C10TR0	250V,T1A
Q203	(S) 2SC1328-T	FG Amp.	S401	SFDSD2MSL-C	Stylus-Illuminator			
<b>DIODES</b>			S601	$\Delta$ SFDSS5GL13P	Power			
D1	$\Delta$ SVDS1RBA20Z	Rectifier	S602 Except for (M,MC)	$\Delta$ SFDSHXW01317	Voltage Selector			
D2	MA1051	5.1V Zener						
D201,202	SVDPR3902S-9	Speed Indicator						
D203~206	SVDSLH54VT3	Strobe						
D204A	MA162A	Switching						
D301	MA1051	5.1V Zener						
D401	SVDGL-9NG2	Pitch Indicator						

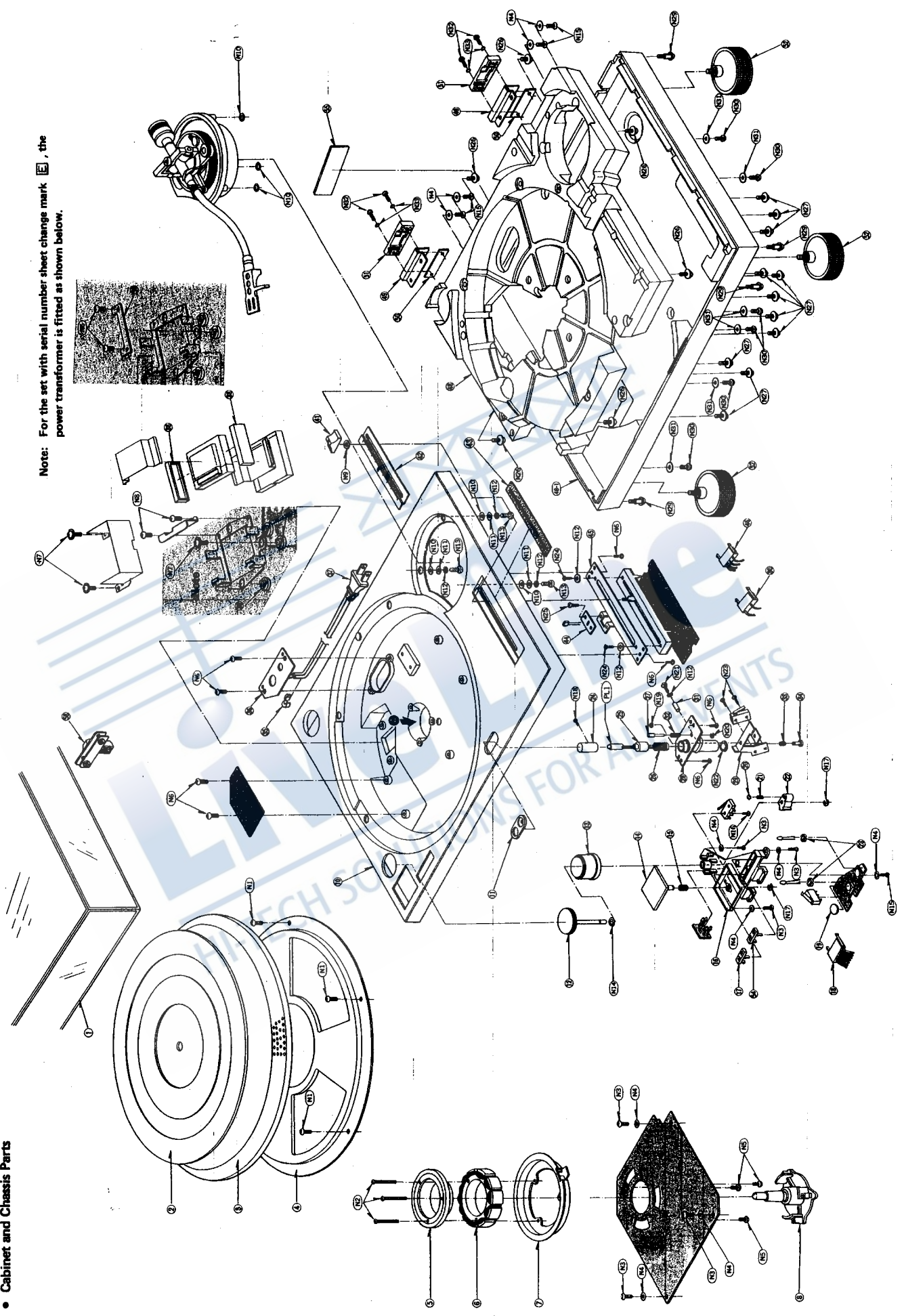


# SL-1200MK2/1210MK2

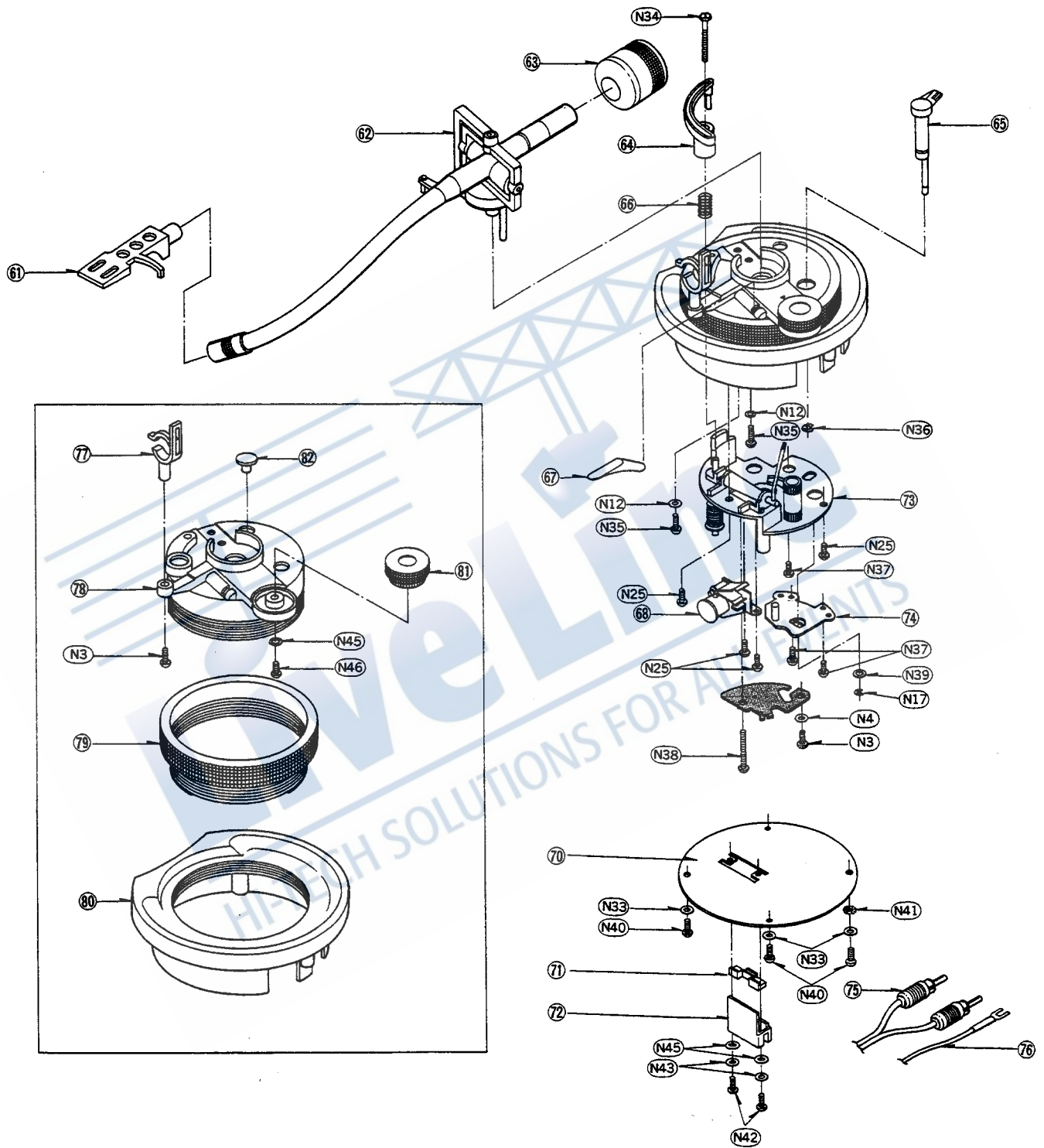
Ref. No.	Part No.	Description	Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
<b>CHABINET AND CHASSIS PARTS</b>								
1	SFAD122-01A	Dust Cover (1)	52	SFGC122-02E	Insulator (4)	N31	⊗ XWG3FZ	Washer (6)
2	SFTG172-01	Turntable Mat (1)	54	SFKT015-02E	Button, Speed (4S) (1)	N32	⊗ XSN3+14BVS	Screw (4)
3	SFTE172-01	Turntable Platter Ass'y (1)	55(M)	○ SFNN122M10	Name Plate (1)	N33	⊗ XWA3BFZ	Washer (4)
4	SFUM172-05	Cover, Cabinet (1)	55(MC)	○ SFNN122C10	Name Plate (1)	N34	⊗ SFXG829-1	Screw (1)
5	SFMGQ20-01	Cover, Drive Coil (1)	55(E)	○ SFNN122S10	Name Plate (1)	N35	⊗ XSN3+8S	Screw (2)
6	SFMG520-31A	Drive Coil Ass'y (1)	55(EK,XL)	○ SFNN122G10	Name Plate (1)	N36	⊗ XUC5FT	Circlip (1)
7	SFMZ172-01E	FG Coil Ass'y (1)	55(XA)	○ SFNN122X10	Name Plate (1)	N37	⊗ SFPEV17202	Screw (3)
8	SFMZQ20-01A	Shaft Ass'y, Turntable (1)	55(PA,PE)	○ SFNN122P10	Name Plate (1)	N38	⊗ XTN3+25B	Screw (1)
			55(PC)	○ SFNN122P11	Name Plate (1)	N39	⊗ SFPEW1100	Washer (1)
10	○ SFAC122-01	Cabinet (Silver)	55(Other areas)	○ SFNN122N10	Name Plate (1)	N40	⊗ XSN3+6BVS	Screw (4)
10	⊗ SFAC124S01	Cabinet (Black) (1)	55(E)	⊗ SFNN124S10	Name Plate (1)	N41	⊗ XWC3BFZ	Washer (1)
			55	⊗ SFNN124Q10	Name Plate (1)	N42	⊗ XSN3+12BVS	Screw (2)
11	SFUM172-04	Ornament, Stylus Illuminator (1)	55(E,G,H)			N43	⊗ XWG3FZ	Washer (2)
12	SFKT122-01	Knob, Power Switch (1)	58	SFATM02N01A	Hinge (2)	N44	⊗ SFXW701-02	Washer (1)
13	SFKK122-01E	Case, Strobe Illuminator (1)	59	SFUP122-25	Plate, Power transformer (1)	N45	⊗ SFPEW00705	Washer (4)
14	SFKT015-06	Button, Start/Stop (1)	<b>TONEARM PARTS</b>			N46	⊗ XTW26+5E	Screw (1)
15	SFQA122-01	Spring, Start/Stop Button (1)	61	SFPCC31001K	Headshell (1)	<b>ACCESSORIES</b>		
16	SFUM122-01	Base, Operation (1)	62	○ SFPAM18201K	Tonearm Ass'y (Silver) (1)	A1(M)	SFNU122M06	Instruction Book (1)
17	SFKT015-01E	Button, Speed (3) (1)	62	⊗ SEPAM18202K	Tonearm Ass'y (Black) (1)	A1(MC)	SFNU122C06	Instruction Book (1)
18	SFDJ122-02E	Connector, 7pin (1)	63	SFPWG17201K	Balance Weight (1)	A1(E,EB,EC)	SFNU122S01	Instruction Book (1)
19	SFGZ122-01	Spacer, Rubber (1)	64	SFPRT18201K	Lift Ass'y (1)	A1(EK)	SFNU122G01	Instruction Book (1)
20	SFYB-5-32	Ball, Switch Cam (1)	65	SFPZB17202	Knob, Arm Base Lock (1)	A1(PA, PE,PC)	SFNU122P01	Instruction Book (1)
21	SFQA520-01	Spring, Switch Cam (1)	66	SFQA829-03	Spring, Lift Ass'y (1)	A1(Other areas)	SFNU122X01	Instruction Book (1)
22	SFUM122-03	Cam, Power Switch (1)	67	SFPAB13202	Knob, Arm Lift (1)	A2	SFWE010	45 Adaptor (1)
23	SFUM015-11	Spacer, Speed Indicator(2) (1)	68	SFPJL18202K	Oil Damper (1)	A3	SFPEN3302	Nut, Cartridge (2)
24	SFKK172-01	Cover, Stylus Illuminator (1)	70	SFPZB12203	Plate, Arm Base Cover (1)	A4	SFPEW9601	Washer, Cartridge (2)
25	SFBX122-06	Boss, Drive (1)	71	SFUM170-06	Spacer, Phono Cord (1)	A5	SFCZV8801	Screw, Cartridge (2)
26	SFQA172-01	Spring, Drive Boss (1)	72	SEPZB12204	Clamper, Phono Cord (1)	A6	SFPEV9801	Screw, Cartridge (2)
27	SFXJ172-01	Pin, Lock Canceler (1)	73	SFPAB18201K	Tonearm Fixing Plate (1)	A7	SFK0135-01	Overhang Gauge (1)
28	SFUP122-02E	Bracket, Stylus Illuminator (1)	74	SFPZB12201K	Plate (1)	A8	SFPZB3501	Shell Weight (1)
29	SFUP122-03	Plate, Lock Operation (1)	75	SFDH122-05	Phono Cord (1)	A9	⊗ SFDK19118	2pin Plug (1)
30	SFDJ122-03E	Connector, 3pin (1)	76	SFEL028-01E	Ground Wire (1)	[X,A] Only		
31	SFX0172-01	Pin, Guide (1)	77	SFPRT17201K	Arm Rest (1)	A10	SFPWG17202	Sub-weight (1)
32	SFQA520-01	Spring, Lock Canceler (1)	78	○ SFPKD17203	Arm Base (Silver) (1)	A11	⊗ QJP0603S	Adaptor, Gimens (1)
33	SFQA122-02	Spring, Lock Operation Plate (1)	78	⊗ SFPKD17205	Arm Base (Black) (1)	[P,A,PE, PC] Only		
34	SFXJ172-05	Pin, Lock Operation Plate (1)	79	SFPKB17204E	Ring, Arm Base Operation (1)	<b>PACKING PARTS</b>		
35(M,MC,PA PE,PC)	SFHK040L	Clamper, AC Cord (1)	80	SFPKD12201	Bracket, Arm Base (1)	P1(MC, EF)	SFHP122C02	Carton Box (Silver) (1)
35(EK)	SFSR-5N-4	Clamper, AC Cord (1)	81	SFPAB17206	Knob, Anti-Skating (1)	P1(Other areas)	○ SFHP122M02	Carton Box (Silver) (1)
35(Other areas)	SFSR-4N-4	Clamper, AC Cord (1)	82	○ SFGK132-01	Cap (Silver) (1)	P1	⊗ SFHP124S02	Carton Box (Black) (1)
35(Other areas)			82	⊗ SFGK133S01	Cap (Black) (1)	P2	SFHH122-01	Pad, Front (1)
36(M,MC,PA PE,PC)	SFUP122-16	Bracket, AC Cord (1)	<b>SCREW, NUT AND WASHERS</b>			P3	SFHH122-02	Pad, Rear (1)
36(Other areas)	SFUP122X01	Bracket, AC Cord (1)	N1	⊗ XTN3+8BFZ	Screw (5)	P4	SFHD122N05	Pad, Top (1)
37	⊗ RJA8Y	AC Cord (1)	N2	SFXGQ20-02	Screw (3)	P5	SFHD122-02	Pad (A), Turntable (1)
37(M,MC)			N3	⊗ XTN3+8B	Screw (8)	P6	SFHD122N06	Pad (B), Turntable (1)
37(EK)	⊗ QFC1205M	AC Cord (1)	N4	⊗ XWG3	Washer (12)	P7	SFYH60X60	Polyethylene Bag, Unit & Dust Cover (2)
37(XL)	⊗ SJAG23	AC Cord (1)	N5	⊗ XTN26+6B	Screw (3)	P8	SFYH40X45	Polyethylene Bag, Turntable (1)
37	⊗ SJA83	AC Cord (1)	N6	⊗ XTV3+8BFN	Screw (8)	P9	SPB1083	Polyethylene Bag, Accessories (3)
37(PA,PE,PC)			N7	SFXG172-01	Screw (3)	P10	SPJ15	Polyethylene Bag, Shell Weight (1)
37	⊗ SJA88	AC Cord (1)	N8	XTN3+5J	Screw (2)	P11	SFHZD03M01	Cover Sheet, Dust Cover (1)
37(Other areas)			N9	SFXW172-03	Washer (1)	P12	SFHZ122-01	Cover Sheet, 45Adaptor (1)
38	SFGC122-03	Rubber, Power Transformer (2)	N10	SFPEW11003	Washer (6)	P13	SPP189	Cover Sheet, Cords (2)
39	SFGC122-01	Cushion, Power Transformer (3)	N11	⊗ XWE3E10	Washer (3)			
41	SFKT122-02	Knob, Pitch Control (1)	N12	⊗ XWA3B	Washer (8)			
42	○ SFKK122-03	Ornament (Silver), Pitch Control (1)	N13	⊗ XSN3+10S	Screw (3)			
42	⊗ SFKK124S01	Ornament (Black), Pitch Control (1)	N14	SFXW910J02	Washer (1)			
43	SFUZ122-01	Felt (1)	N15	⊗ XTN3+10B	Screw (5)			
44	SFUP122-09	Holder, LED (1)	N16	⊗ XTN2+10B	Screw (1)			
45	SFUP122-01	Bracket, Pitch Control (1)	N17	⊗ XUC3FT	Circlip (2)			
46	SFDJ122-01E	Connector, 4pin (1)	N18	⊗ XSN17+3FY	Screw (1)			
48	SFAU122-02	Bottom Base (1)	N19	⊗ XUC2FT	Circlip (1)			
48-1	SFAU122-03	Bottom Cover (1)	N20	⊗ XUC25FT	Circlip (1)			
49	SFUP122-23	Supporter (A), Hinge (2)	N21	⊗ XSN3+14S	Screw (1)			
50	SFUP122-24	Supporter (B), Hinge (2)	N22	RTW-12	Circlip (1)			
51	SFUMM02N04	Case, Hinge (2)	N23	⊗ XSN2+10	Screw (2)			
			N24	⊗ XSN3+6S	Screw (2)			
			N25	⊗ XTN3+6B	Screw (5)			
			N26	XTWS3+14TFZ	Screw (6)			
			N27	SFXG122-02	Screw (1)			
			N29	SFXG122-01	Screw (4)			
			N30	XTN3+14QFZ	Screw (6)			

**EXPLODED VIEWS**  
 • Cabinet and Chassis Parts

Note: For the set with serial number sheet change mark **E**, the power transformer is fitted as shown below.



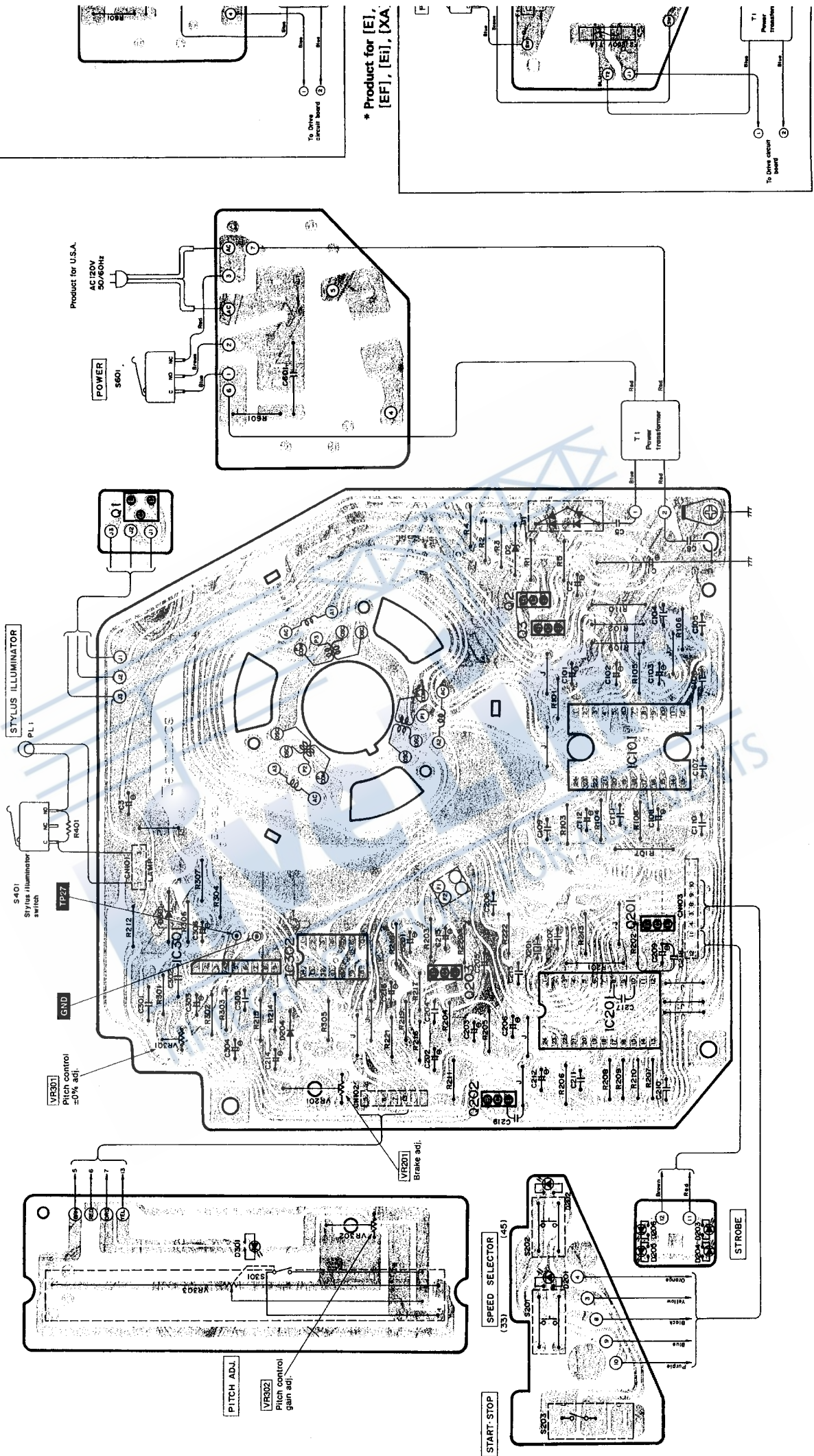
## • Tonearm Parts





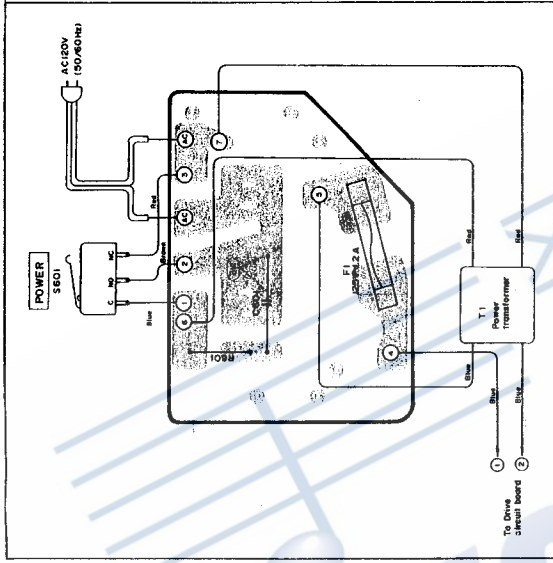
CIRCUIT BOARD AND WIRING CONNECTION DIAGRAM

- Power source circ
- \* Product for Car



# SL-1200MK2/1210MK2 SL-1200MK2/1210MK2

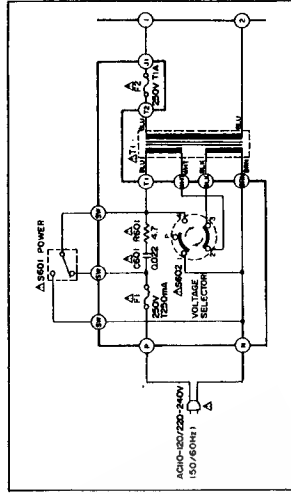
- Power source circuit
- \* Product for Canada



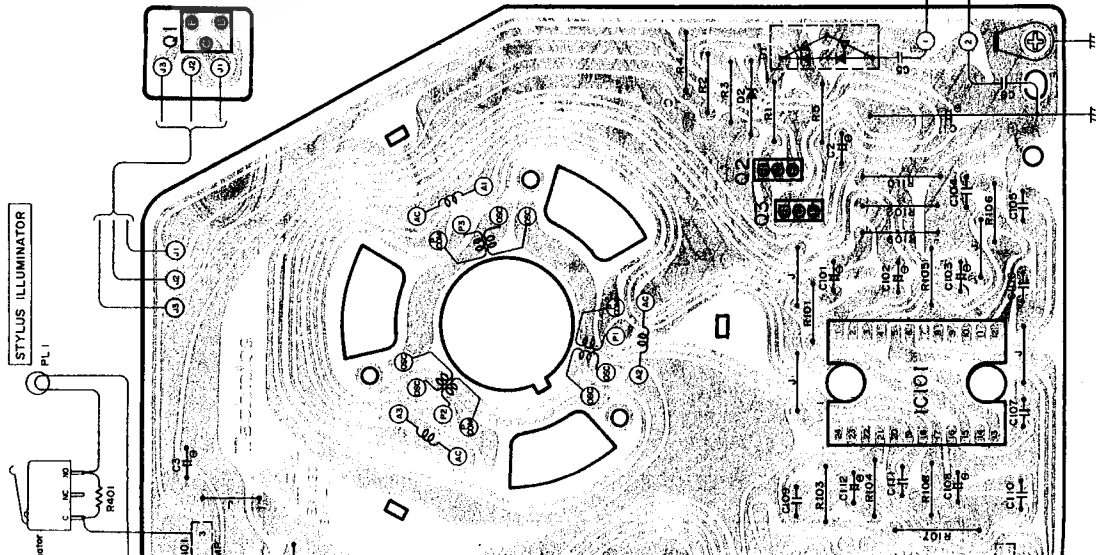
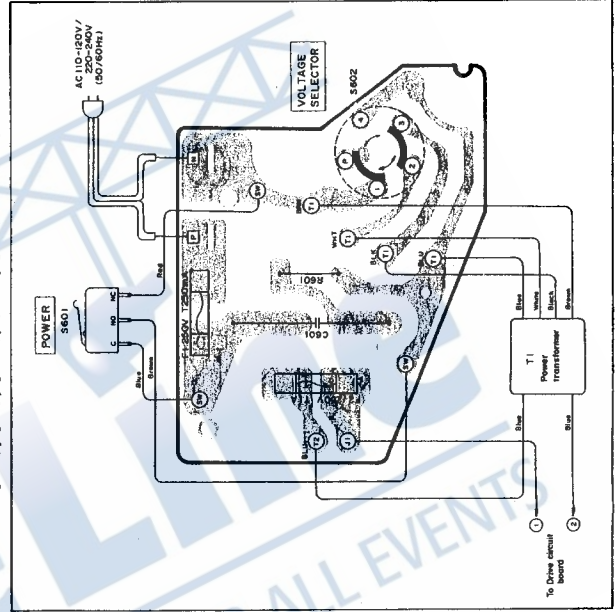
**Product for MC only**

**FUSE REPLACEMENT**  
 Symbol located near the fuse indicates fast operating type. For continued protection against fire hazard, replace with same type fuse. Refer to the symbol for fusing rating.

**FUSIBLE REMPLACEMENT**  
 Le symbole qui se trouve près du fusible signifie un fusible à action rapide. Pour une protection continue contre les risques d'incendie, réinstaller que des fusibles du même type. Se reporter au symbole pour la valeur des fusibles.



- \* Product for [E], [EK], [XL], [EG], [EB], [EH], [EF], [Ei], [XA], [PA], [PE] and [PC] areas





# SCHEMATIC DIAGRAM

(This schematic diagram may be modified at any time with the development of new technology.)

### Notes:

- S201, 202 : Speed selector switch.
  - S203 : Start/stop switch.
  - S301 : Pitch control reset switch in "off" position.
  - S401 : Stylus illuminator switch in "off" position.
  - S601 : Power switch in "on" position.
  - S602 : Voltage selector in "220 - 240" position.
7. The voltage value and waveforms are the reference voltage values of this unit measured by DC electronic voltmeter (high-impedance) and oscilloscope on the basis of chassis. Therefore, the voltage value and waveform may include some error due to the internal impedance of the tester or the measuring set.
- △ is the voltage when turntable is in stop. (at 33 rpm)
  - +B voltage lines.
- Important safety notice.
  - Components identified by △ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.
  - The part No. of diodes mentioned in the schematic diagram stand for production part No. Regarding the part No. with ⊙ mark, the production part No. are different from the replacement part No. Therefore, when placing an order for replacement part, please use the part No. in the replacement parts list.

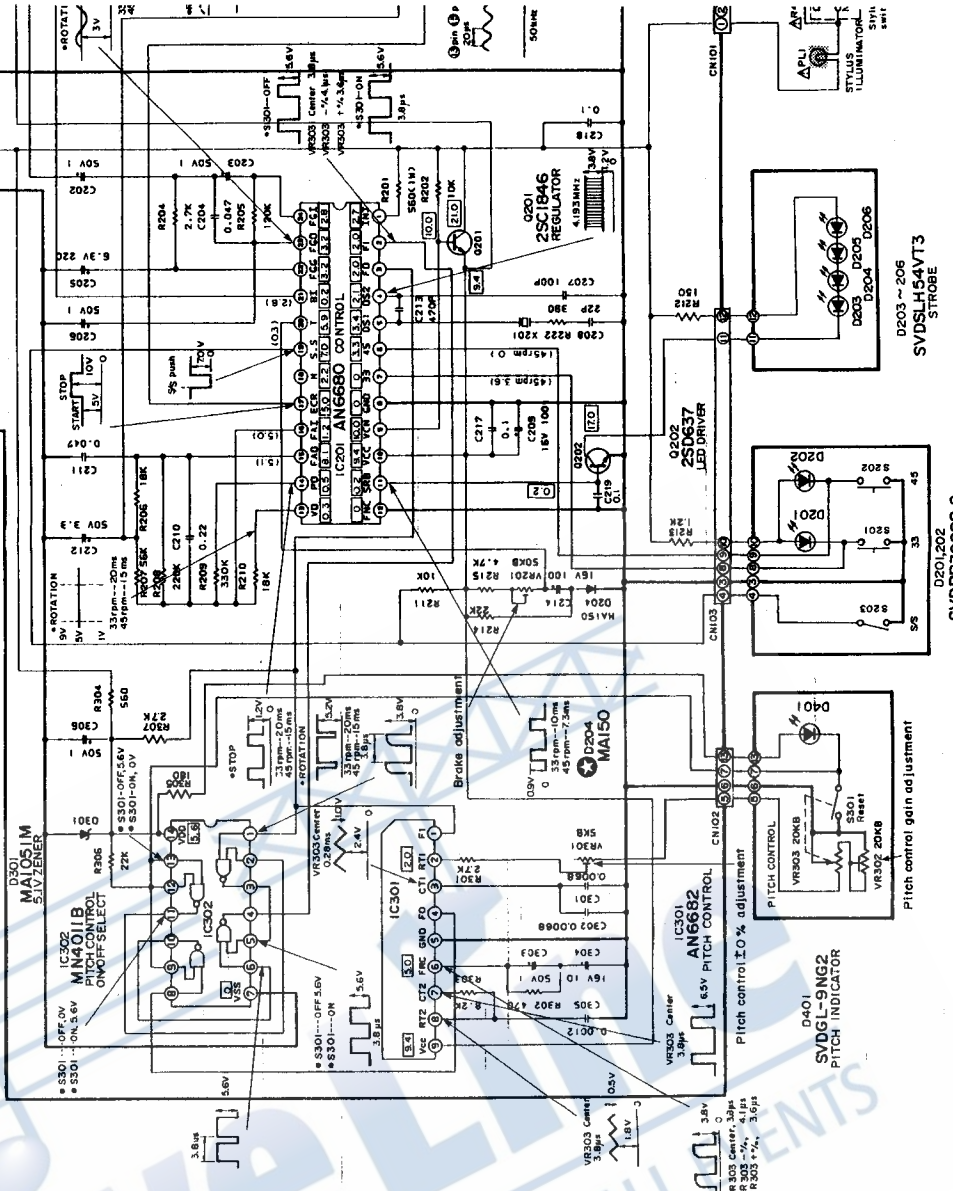
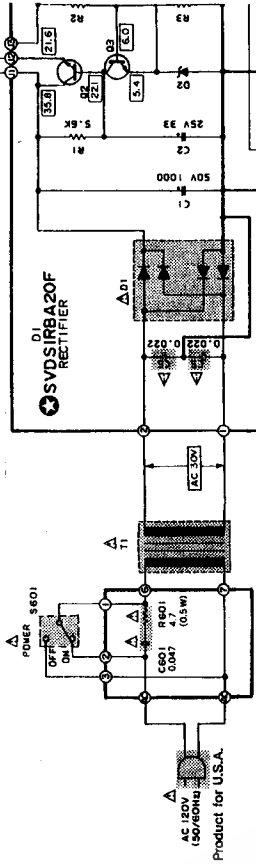
### IMPORTANT SAFETY NOTICE

The chassis area of this schematic diagram incorporates special features important for protection from the use of electrical shock hazards. When servicing this assembly, use only manufacturer's specified parts be used for the critical components in the shaded areas of the schematic.

### Terminal guide of transistors, diodes and IC's

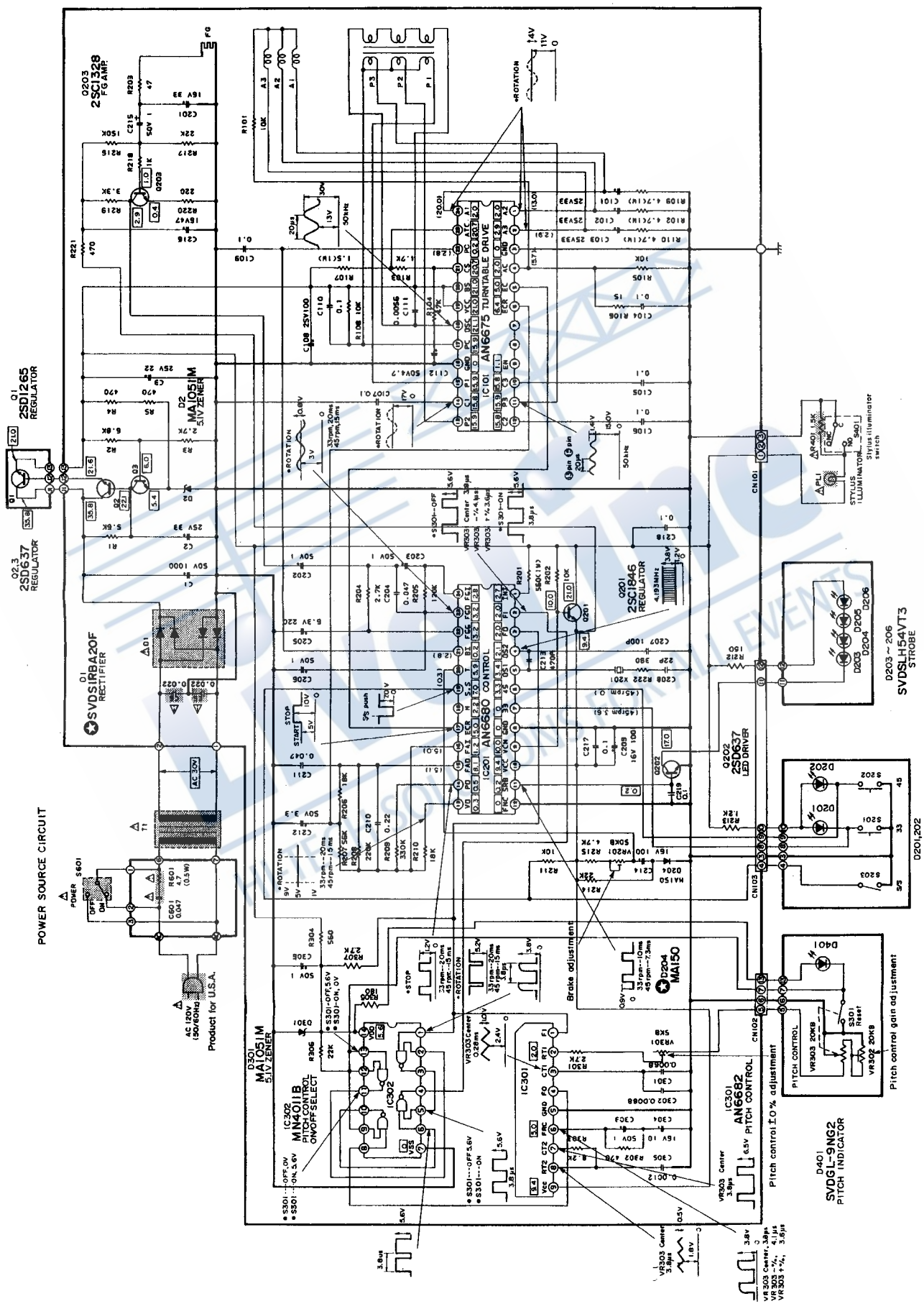
AN6875	AN6880	AN6882	SVDS18BA20F
MA4011B 14 Pin	2SD1265	MA150	MA1051
2SC1328	2SC1846	2SD637 2SB641 2SD636 2SB643	
SVDPR3902S-9 SVDSLH54VT3	SVDGL-9PG2		

### POWER SOURCE CIRCUIT

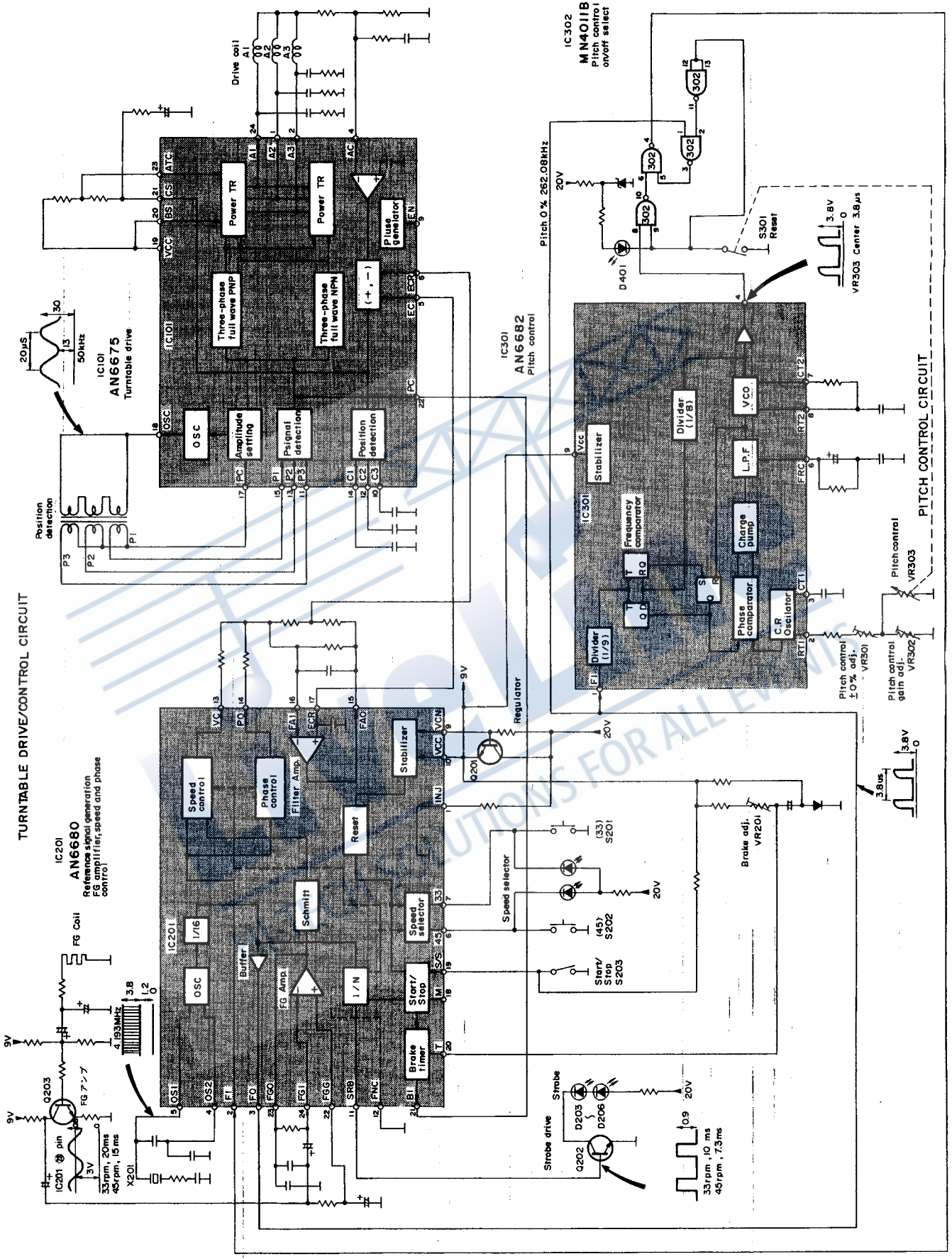




5 6 7 8 9 10 11 12 13 14



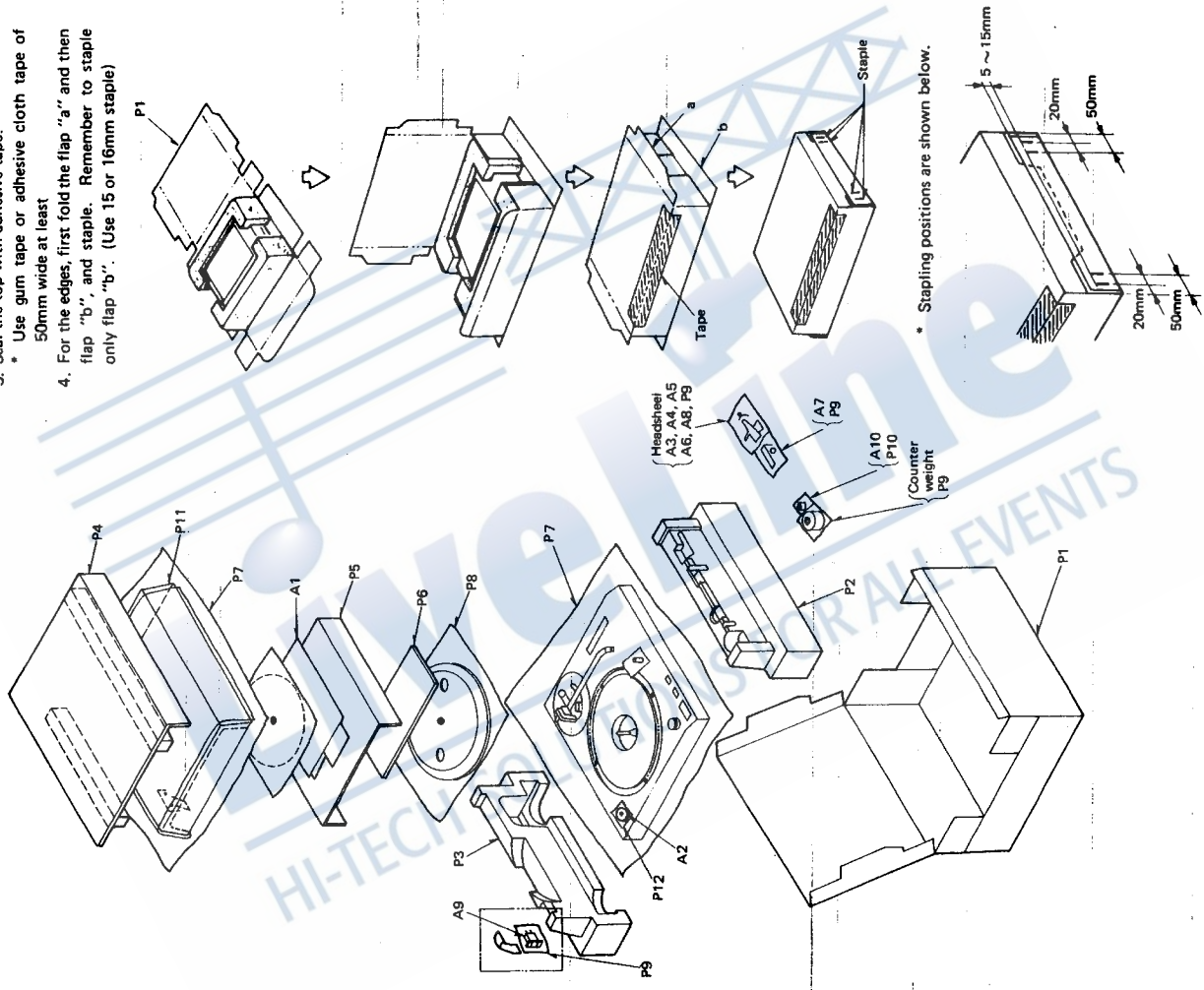
■ BLOCK DIAGRAM



# SL-1200MK2/1210MK2

## PACKING

1. Place the unit (with cushions attached) as illustrated.
2. Fold the flaps according to the line marks.
3. Seal the top with adhesive tape.
  - \* Use gum tape or adhesive cloth tape of 50mm wide at least
4. For the edges, first fold the flap "a" and then flap "b", and staple. Remember to staple only flap "b". (Use 15 or 16mm staple)



\* Stapling positions are shown below.



# Service Manual

Turntable System

## SL-1210MK2

[XG], [E]

## Areas

- \* [XG] is available in European.
- \* [E] is available in Scandinavia.

For additional information, Please refer to the service manual for Model No. SL-1200MK2 [XG, XA, XGB, XAL, E]

- Notes:**
- \* This service manual included only the change of the SL-1200MK2 [XG, XA, XGB, XAL, E] service manual (ORDER NO. SD7909-1622)
  - \* When servicing model **SL-1210MK2 [XG, E]**, this service manual and SL-1200MK2 (ORDER NO. 7909-1622) service manual should be used together.

### CHANGES

#### ■ REPLACEMENT PARTS LIST

Ref. No.	Change of Part No.		Part Name & Description	Per Set (Pcs.)	Remarks
	SL-1200MK2 [XG, XA, XGB, XAL, E]	→ SL-1210MK2 [XG, E]			
<b>CABINET and CHASSIS PARTS</b>					
10	SFAC122-01	SFAC124S01	Cabinet (Black)	1	○
35	SFSR4N4	SFSR4N4	Clamper, AC Cord	1	
	SFHK040L [XAL] only				
36	SFUP025X01	SFUP025X01	Blacket, AC Cord	1	
	SFUP025-01 [XAL] only				
37	RJA23ZC	SJA88	AC Cord	1	
	QFC1208M [XAL] only				
42	SFKK122-03	SFKK124S01	Ornament, Pitch Control Volume	1	
55	SFNN122N01	SFNN124Q01 [XG]	Name Plate	1	○
	SFNN122L01 [XAL] only				
	SFNN122S01 [E] only	SFNN124S01 [E]	Name Plate	1	○
<b>— TONE ARM and ARM BASE PARTS</b>					
62	SFPAM18201K	SFPAM18202K	Tone Arm Ass'y	1	○
82	SFGK132-01	SFGK133S01	Cap, Rubber	1	
<b>PACKING PARTS</b>					
P1	SFHP122M01	SFHP124S01	Carton Box	1	○

## REPLACEMENT PARTS LIST (Mechanical)

- Notes: 1. Part numbers are indicated on most mechanical parts.  
Please use this number for parts orders.  
2.  $\Delta$  indicates that only parts specified by manufacturer be used for safety.

Ref. No.	Part No.	Part Name & Description
<b>CABINET and CHASSIS PARTS</b>		
1	SFAD122-01A	Dust Cover
2	SFTG172-01	Turntable Mat
3	SFTE172-01Z	Turntable
4	SFUM172-05	Cover, Turntable
5	SFMGQ20-01	Cover, Stater Frame Ass'y
6	SFMG520-31A	Stater Frame
7	SFMZ172-01E	FG Detector Coil Ass'y
8	SFMZQ20-01A	Shaft, Stater Frame Ass'y
9	SFUP122-12	Plate, Shield
10	SFAC124S01	Cabinet
11	SFUM172-04	Ornament, Stylus-illuminator
12	SFKT122-01	Knob, Power Switch
13	SFKK122-01E	Case, Strobe-illuminator
14	SFKT015-06	Knob, Start/Stop Switch
15	SFQA122-01	Spring, Start/Stop Knob
16	SFUM122-01	Base, Operation
17	SFKT015-01E	Knob, Speed Selector (33-1/3 r.p.m.)
18	SFDJ122-02E	Connector, 7-PIN
19	SFGZ122-01	Spacer, Rubber (Speed Selector)
20	SFYB5-32	Ball, Switch Cam
21	SFQA520-01	Spring, Switch Cam
22	SFUM122-03	Cam, Switch
23	SFUM015-11	Spacer, LED
24	SFKK172-01	Cover, Lamp
25	SFXB122-02	Boss, Drive
26	SFQA172-01	Spring, Drive Boss
27	SFXJ172-01	Pin, Lock Canceler
28	SFUP122-02E	Bracket, Stylus-illuminator
29	SFUP122-03	Plate, Lock Operation
30	SFDJ122-03E	Connector, 3-PIN
31	SFXO172-01	Pin, Guide
32	SFQA520-01	Spring, Lock Canceler Pin
33	SFQA001-02	Spring, Lock Operating Plate M'tg
34	SFXJ172-05	Pin, Lock Operating Plate M'tg
35	SFSR4N4	Clamper, AC Cord
36	SFUP025X01	Bracket, AC Cord
37	$\Delta$ SJA88	AC Cord
38	SFUP132-03	Bracket, Power Transformer
39	SFGC122-01	Cushion, Power Transformer
40	SFUP122-10	Spacer, Power Transformer
41	SFKT122-02	Knob, Pitch Control Volume
42	SFKK124S01	Ornament, Pitch Control Volume
43	SFUZ122-01	Shading Cloth, Pitch Control Volume
44	SFUP122-09	Holder, LED
45	SFUP122-01	Bracket, Pitch Control Volume
46	SFDJ122-01E	Connector, 4-PIN
47	SFUP122-13	Supporter, Bottom Base
48	SFAU122-01	Base, Bottom
49	SFUP122-05	Supporter (A), Hinge
50	SFUP122-04	Supporter (B), Hinge
51	SFUM170-07	Case, Hinge
52	SFGC122-02E	Audio Insulator
53	SFUP122-06	Supporter (C), Hinge
54	SFKT015-02E	Knob, Speed Selector (45 r.p.m)
55 [XG]	SFNN124Q01	Name Plate
55 [E]	SFNN124S01	Name Plate
56	SFXO122-01	Pipe (A)
57	SFXO122-02	Pipe (B)
58	SFAT122-01A	Hinge Ass'y
<b>STONE ARM and ARM BASE</b>		
61	SFPC31001K	Head Shell
62	SFPAM18202K	Tone Arm Ass'y
63	SFPWG17201K	Balance Weight Ass'y
64	SFPRT18201K	Lift Ass'y
65	SFPZB17202	Knob, Arm Base Lock
66	SFQA829-03	Spring, Lift Ass'y
67	SFPAB13202	Knob, Arm Lift
68	SFPLJ18202K	Oil Damper
70	SFPZB12203	Plate, Arm Base Cover
71	SFUM170-06	Spacer, Phono Cord
72	SFPZB12204	Clamper, Phono Cord
73	SFPAB18201K	Tone Arm Fixing Plate Ass'y

Ref. No.	Part No.	Part Name & Description
74	SFPZB12201K	Plate, Position Fix
75	SFDH028-01	Phono Cord
76	SFEL028-01E	Ground Wire
77	SFPRT17201K	Arm Rest
78	SFPKD17203	Arm Base
79	SFPKB17201S	Ring, Arm Base Operation
80	SFPKD12201	Bracket, Arm Base
81	SFPAB17206	Knob, Anti-skate Force Control
82	SFGK133S01	Cap, Rubber
<b>SCREWS, WASHERS and CIRCLIPS</b>		
●	XTN3+8BFZ	Screw
●	SFXGQ20-02	Screw
●	XTN3+8B	Screw
●	XTN26+6B	Screw
●	XTN4+10B	Screw
●	XWA4B	Washer
●	XUC3FT	Circlip
●	XUC2FT	Circlip
●	XUC25FT	Circlip
●	SFXW910J02	Washer
●	XTN3+40BFZ	Screw
●	XSN3+10BVS	Screw
●	XWE3F12FZ	Washer
●	XTN3+25BFZ	Screw
●	SFXW122-01	Washer
●	XWE3E10	Washer
●	SFPEW1100	Washer
●	SFPEW11003	Washer
●	XSN3+8S	Screw
●	SFXG172-01	Screw
●	XTV3+8BFN	Screw
●	XTN3+10B	Screw
●	XTN2+10B	Screw
●	XSN17+3FY	Screw
●	XSN3+14S	Screw
●	SFXW172-04	Washer
●	XUB14FT	Circlip
●	SFUZ172-05	O Ring
●	XTN3+6B	Screw
●	XSN3+6S	Screw
●	XWA3BFZ	Washer
●	XWA3B	Washer
●	XWG3	Washer
●	SFXG829-1	Screw
●	XUC5FT	Circlip
●	XTW3+6B	Screw
●	XTV3+6BFN	Screw
●	XWE4A10EW	Washer
●	XTN3+25B	Screw
●	XYN3+C6FZS	Screw
●	XSN3+12BVS	Screw
●	SFPEW17201	Washer
●	XWG26	Washer
<b>ACCESSORIES</b>		
A1 [XG]	SFNU122X01	Instruction Book
A1 [E]	SFNU122S01	Instruction Book
A2	SFWE010	Adaptor, 45 r.p.m.
A3	SFPEN3302	Nut, Cartridge
A4	SFPEW9601	Washer, Cartridge
A5	SFCZV8801	Screw, Cartridge
A6	SFPEV9801	Screw, Cartridge
A7	SFKO135-01	Overhang Gauge
A8	SFPZB3501	Shell Weight
<b>PACKINGS</b>		
P1	SFHP124S01	Carton
P2	SFHH122-01	Pad, Front
P3	SFHH122-02	Pad, Rear
P4	SFHD122-01	Pad, Top
P5	SFHD122-02	Pad, (A), Turntable
P6	SFHD122-03	Pad, (B), Turntable
P7	SFYH60X60	Polyethylene Cover, Turntable Unit and Dust Cover
P8	SFYH40X45	Polyethylene Cover, Turntable

# Service Manual

SL-1200MK2



## Turntable System SL-1200MK2 (XG), (XA), (XGB) (XAL), (E)

- The model SL-1200MK2 (XG) is available in European only.
- The model SL-1200MK2 (XA) is available in Asia, Latin America, Middle East and Africa only.
- The model SL-1200MK2 (XGB) is available in Belgium only.
- The model SL-1200MK2 (XAL) is available in Australia only.
- The model SL-1200MK2 (E) is available in Scandinavia only.

### SPECIFICATIONS (Specifications subject to change without notice. Weight and dimensions shown are approximate.)

#### General

**Power supply:** ~110-120/220-240, 50 or 60 Hz  
**Power consumption:** 13.5 W  
**Dimensions:** 45.3 x 16.2 x 36 cm  
 (W x H x D) (17-27/32" x 6-19/64" x 14-11/64")  
**Weight:** 12.5 kg (27.6 lb)

#### Turntable section

**Type:** Quartz direct drive  
 Manual turntable  
**Drive method:** Direct drive  
**Motor:** Brushless DC motor  
**Turntable platter:** Aluminum diecast  
 Diameter 33.2 cm (13-5/64")  
 Weight 2 kg (4.4 lb)

**Turntable speeds:** 33-1/3 rpm and 45 rpm  
**Starting torque:** 1.5 kg.cm (1.3 lb.in)  
**Build-up characteristics:** 0.7 s. from standstill to 33-1/3 rpm  
**Braking system:** Electronic brake  
**Wow and flutter:** 0.01% WRMS\*  
 0.025% WRMS (JIS C5521)  
 ±0.035% peak (IEC 98A Weighted)

\* This rating refers to turntable assembly alone, excluding effects of record, cartridge or tonearm, but including platter. Measured by obtaining signal from built-in frequency generator of motor assembly.

**Rumble:** -56 dB (IEC 98A Unweighted)  
 -78 dB (IEC 98A Weighted)

#### Tonearm section

**Type:** Universal  
**Effective length:** 230 mm (9-1/16")  
**Arm height adjustment range:** 0-6 mm  
**Overhang:** 15 mm (19/32")

**Effective mass:** 12-g (without cartridge)  
**Offset angle:** 22°  
**Friction:** Less than 7 mg (lateral, vertical)  
**Tracking error angle:** Within 2°32' (at the outer groove of 30 cm (12") record)  
**Stylus pressure adjustment range:** 0-2.5 g  
**Applicable cartridge weight range:** 6-10 g  
 13.5-17.5 g (including headshell)  
 (with auxiliary weight): 9.5-13 g  
 17-20.5 g (including headshell)  
 (with shell weight) 3.5-6.5 g  
 11-14 g (including headshell)  
**Headshell weight:** 7.5 g

#### Cartridge section

**Model No.:** EPC-207C  
**Type:** Moving magnet  
**Frequency response:** 20 Hz to 25 kHz  
 20 Hz to 15 kHz ±2 dB  
**Output voltage:** 3 mV at 1 kHz  
 5 cm/s. zero to peak lateral velocity  
 [8.5 mV at 1 kHz 10 cm/s. zero to peak 45° velocity (DIN 45500)]  
**Channel separation:** 25 dB at 1 kHz  
**Channel balance:** Within 2 dB at 1 kHz  
**Compliance (dynamic):** 10 x 10<sup>6</sup> cm/dyne at 100Hz  
**Stylus pressure:** 1.75 ±0.25 g (17.5 ±2.5 mN)  
**Load impedance:** 47 kΩ to 100 kΩ  
**Weight:** 5.6 g (cartridge only)  
**Replacement stylus:** EPS-207ED  
 (Elliptical stylus)



## TECHNISCHE DATEN

### Allgemeine Daten

<b>Stromversorgung:</b>	~110-120/220-240 V, 50/60 Hz Wechselstrom
<b>Leistungsaufnahme:</b>	13,5 W
<b>Abmessungen (L x H x T):</b>	45,3 x 16,2 x 36 cm
<b>Gewicht:</b>	12,5 kg

### Plattenspieler

<b>Typ:</b>	Manueller Quarz-Direktantrieb Plattenspieler
<b>Antrieb:</b>	Direktantrieb
<b>Motor:</b>	Kollektorloser Gleichstrommotor
<b>Plattenteller:</b>	Aluminium-Spritzguß Durchmesser 33,2 cm Gewicht 2 kg
<b>Plattenteller-Drehzahlen:</b>	33-1/3 und 45 U/min
<b>Anlaufdrehmoment:</b>	0,7 sec vom Stillstand auf 33-1/3 U/min
<b>Bremssystem:</b>	Elektronische Bremse
<b>Gleichlaufschwankungen:</b>	0,01% WRMS* ±0,25% WRMS (JIS C5521) ±0,035% Spitze (IEC 98A bewertet)

Diese Nennleistung bezieht sich auf das Laufwerk-Bauteil allein, ausschließlich Einflüsse von Schallplatte, Tonabnehmer oder Tonarm, aber einschließlich Plattenteller. Gemessen anhand von Signalen vom eingebauten Frequenzgenerator des Motorbauteils.

<b>Rumpel-Geräuschspannungsabstand:</b>	-56 dB (IEC 98A unbewertet) -78 dB (IEC 98A bewertet)
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### Tonarm

<b>Typ:</b>	Universal-Tonarm
<b>Effektive Länge:</b>	230 mm
<b>Tonarmhöhe-Einstellbereich:</b>	0-6 mm
<b>Überhang:</b>	15 mm

<b>Effektive Masse:</b>	12 g (ohne Tonabnehmer)
<b>Kröpfungswinkel:</b>	22°
<b>Lagerreibung:</b>	Weniger als 7 mg (horizontal, vertikal)
<b>Auflagekraft-Einstellbereich:</b>	0-2,5 g
<b>Zulässiger Ton-abnehmer-Gewichtsbereich:</b>	6-10 g 13,5-17 g (einschließlich Tonarmkopf) 9,5-13 g 17-20,5 g (einschließlich Tonarmkopf) 3,5-6,5 g 11-14 g (einschließlich Tonarmkopf)
<b>(mit Zusatz-Gegengewicht):</b>	
<b>Gewichtsbereich:</b>	
<b>Tonarmkopf-Gewicht:</b>	7,5 g

### Tonabnehmer

<b>Modell-Nummer:</b>	EPC-207C
<b>Typ:</b>	Magnetischer Tonabnehmer
<b>Frequenzgang:</b>	20 Hz bis 25 kHz 20 Hz bis 15 kHz ±2 dB 3 mV bei 1 kHz 5 cm/s. Null-zu-Spitze, lateral [8,5 mV bei 1 kHz 10 cm/s. Null-zu-Spitze, 45° (DIN 45500)]
<b>Ausgangsspannung:</b>	
<b>Kanaltrennung:</b>	25 dB bei 1 kHz
<b>Kanalabweichung:</b>	Innerhalb 2 dB bei 1 kHz
<b>Nachgiebigkeit (dynamisch):</b>	10 x 10 <sup>6</sup> cm/dyn bei 100 Hz
<b>Auflagekraft:</b>	1,75 ±0,25 g (1,75 ±2,5 mN)
<b>Impedanz:</b>	47 kΩ bis 100 kΩ
<b>Gewicht:</b>	5,6 g (ohne Tonarmkopf)
<b>Ersatznadel:</b>	EPS-207ED (Elliptische Nadel)

Änderungen der technischen Daten vorbehalten.  
Die angegebenen Gewichts- und Abmessungsdaten sind ungefähre Werte.

## SPECIFICATIONS

### Généralités

<b>Alimentation:</b>	Alternatif 110-120/220-240V, 50 ou 60 Hz
<b>Consommation:</b>	13,5W
<b>(L x H x P)</b>	
<b>Poids:</b>	12,5 kg

### Platine de lecture

<b>Typ:</b>	Entainement direct à quartz Platine manuelle
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### Système d'entraînement:

<b>Moteur:</b>	Entraînement direct
<b>Plateau de lecture:</b>	Moteur C.C. sans balai Aluminium moulé sous pression Diamètre 33,2 cm Poids 2 kg

### Vitesses de rotation:

<b>Couple de démarrage:</b>	33-1/3 et 45 t/p.m 1,5 kg.cm
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### Caractéristiques d'augmentation:

<b>Système de freinage:</b>	0,7 s (rotation de 90°) à 33-1/3 t/p.m. Frein électronique
<b>Pléurage et scintillement:</b>	0,01% de valeur efficace* 0,025% de valeur efficace (JIS C5521) ±0,035% de crête (IEC 98A Pondéré)

\* Ce régime nominal se rapporte à l'ensemble du tournedisques, excluant les effets du disque, de la cellule pick-up ou de bras de lecture, mais comprenant le plateau. Mesuré par l'obtention d'un signal provenant du générateur de fréquences incorporé de l'ensemble du moteur.

<b>Ronflement:</b>	-56 dB (IEC 98A Non pondéré) -78dB (IEC 98A Pondéré)
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### Bras de lecture

<b>Typ:</b>	Bras de lecture universel
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<b>Longueur effective:</b>	230 mm
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<b>Portée du réglage de la hauteur du bras:</b>	0-6 mm
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<b>Porte-à-faux:</b>	15 mm
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<b>Masse réelle:</b>	12 g (sans la cellule pick-up)
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<b>Angle d'erreur de piste:</b>	En deçà de 2°32' au sillon extérieur d'un disque de 30 cm En deçà de 0°32' au sillon intérieur d'un disque de 30 cm
---------------------------------	--

<b>Angle de décalage:</b>	22°
<b>Frottement:</b>	Moins de 7 mg (latéral et vertical)
<b>Plage de réglage de la pression d'appui:</b>	0-2,5 g
<b>Gamme du poids de la cellule pick-up utilisable:</b>	6-10 g 13,5-17,5 g (y compris la coque porte-cellule) 9,5-13 g 17-20,5 g (y compris la coque porte-cellule) 3,5-6,5 g 11-14 g (y compris la coque porte-cellule)
<b>(avec contrepoids auxiliaire)</b>	
<b>(avec contrepoids de la cellule)</b>	
<b>Poids de la cellule:</b>	7,5 g

### Cellule pick-up

<b>No. du modèle:</b>	EPC-207C
<b>Type:</b>	Aimant mobile
<b>Réponse en fréquence:</b>	20 Hz à 25 kHz 20 Hz à 15 kHz ±2dB 3 mV à 1 kHz; 5 cm/s. zéro à vitesse latérale de crête (8,5 mV à 1 kHz 10 cm/s., zéro à vitesse 45° de crête [DIN 45500])
<b>Tension de sortie:</b>	25 dB à 1 kHz
<b>Séparation de canal:</b>	En deçà de 2 dB à 1 kHz
<b>Equilibrage des canaux:</b>	10 x 10 <sup>6</sup> cm/dyne à 100 Hz
<b>Elasticité (dynamique):</b>	
<b>Pression de la pointe de lecture:</b>	1,75 ±0,25 g (1,75 ±2,5 mN)
<b>Impédance de charge:</b>	47 kΩ to 100 kΩ
<b>Poids:</b>	5,6 grammes (cellule seule)
<b>Pointe de lecture de remplacement:</b>	EPS-207ED (Forme elliptique)

Les spécifications sont susceptibles d'être modifiées sans préavis.  
Les poids et les dimensions donnés sont approximatifs.

**CONTENTS**

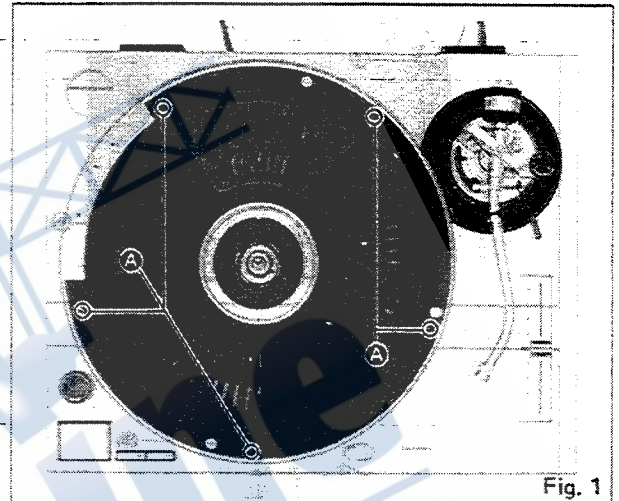
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**DISASSEMBLY PROCEDURE**

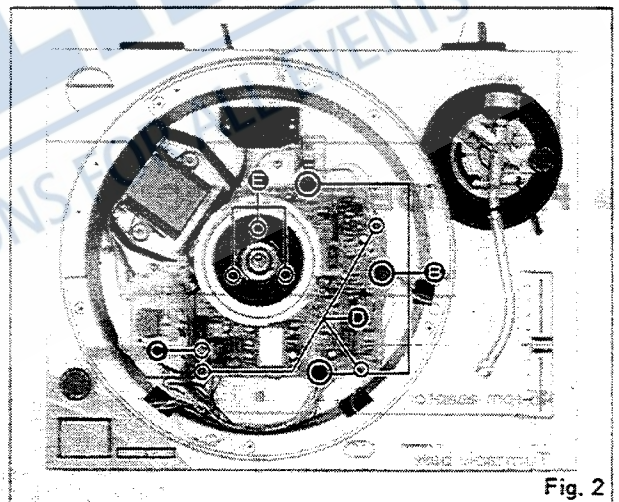
**How to remove panel cover**

1. Remove head shell and turntable.
2. Secure arm with arm clamp.
3. Remove 5 screws **A** of the panel cover as shown in Fig. 1.



**How to remove stater frame coil and F.G detector coil**

4. Remove 3 connectors **B** and 2 read wires **C** from power transformer as shown in Fig. 2.
5. Remove 3 screws **D** of the drive circuit board and 3 screws **E** of the stater frame cover as shown in Fig. 2.
6. Disconnect 18 soldered parts **F** of the stater coil and 4 soldered parts **G** of the F.G detector coil as show in Fig. 3.
7. Remove 3 screws **H** of the stater frame ass'y as shown in Fig. 3.



**How to remove bottom base ass'y**

8. Remove 4 audio insulators. (Counterclockwise rotation)
9. Remove 17 screws and spacer **I** as show in Fig. 4.
10. Remove 11 screws **J** as shown in Fig. 4.

**How to remove stylus-illuminator lamp**

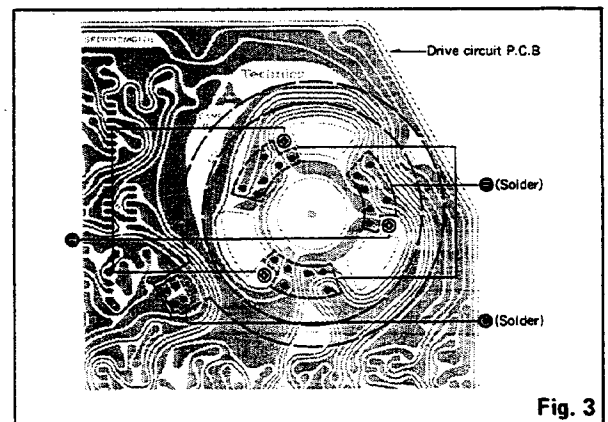
11. Remove 2 screws **K** of the stylus-illuminator lamp ass'y as shown in Fig. 5.
12. Remove 1 screw **L** as shown in Fig. 6.

**How to remove neon-illuminator L.E.D.**

13. Remove 4 screws **M** as shown in Fig. 5.
14. Remove 1 circlip **N** and switch cam **O** as shown in Fig. 5.
15. Remove strobo-illuminator case.

**How to remove tone arm**

16. Remove 4 screws **P** of the arm base cover as shown in Fig. 5.
17. Remove 2 screws **Q** of the phono cord clamper as shown in Fig. 5.
18. Remove phono cord clamper as shown in Fig. 7.
19. Remove 2 screws **R** of the phono cord p.c.b. as shown in Fig. 8.
20. Remove 2 screws **S** as shown in Fig. 8.
21. Remove 2 screws **T** of the silicon oil dumper as shown in Fig. 8.
22. Remove 3 screws **U** as shown in Fig. 8.
23. Remove 2 screws **X** of the tone arm as shown in Fig. 9.





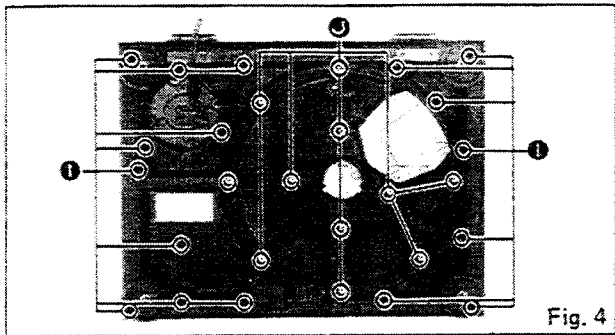


Fig. 4

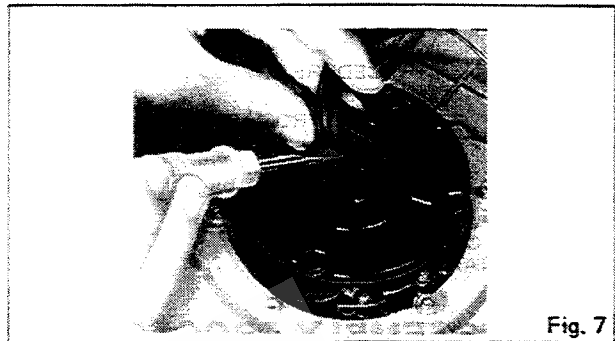


Fig. 7

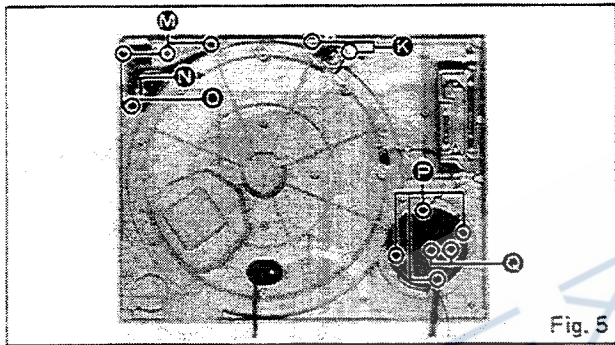


Fig. 5

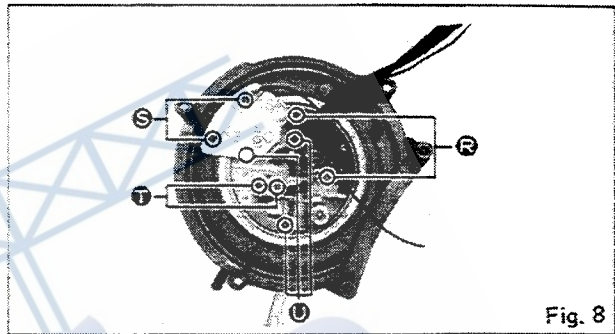


Fig. 8

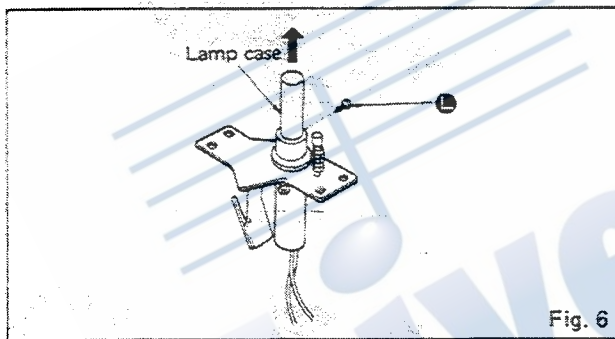


Fig. 6

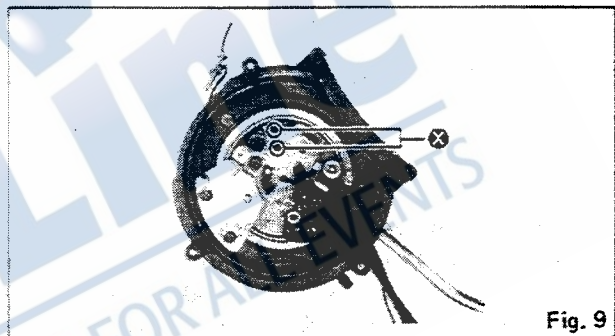


Fig. 9

## ■ PARTS IDENTIFICATION

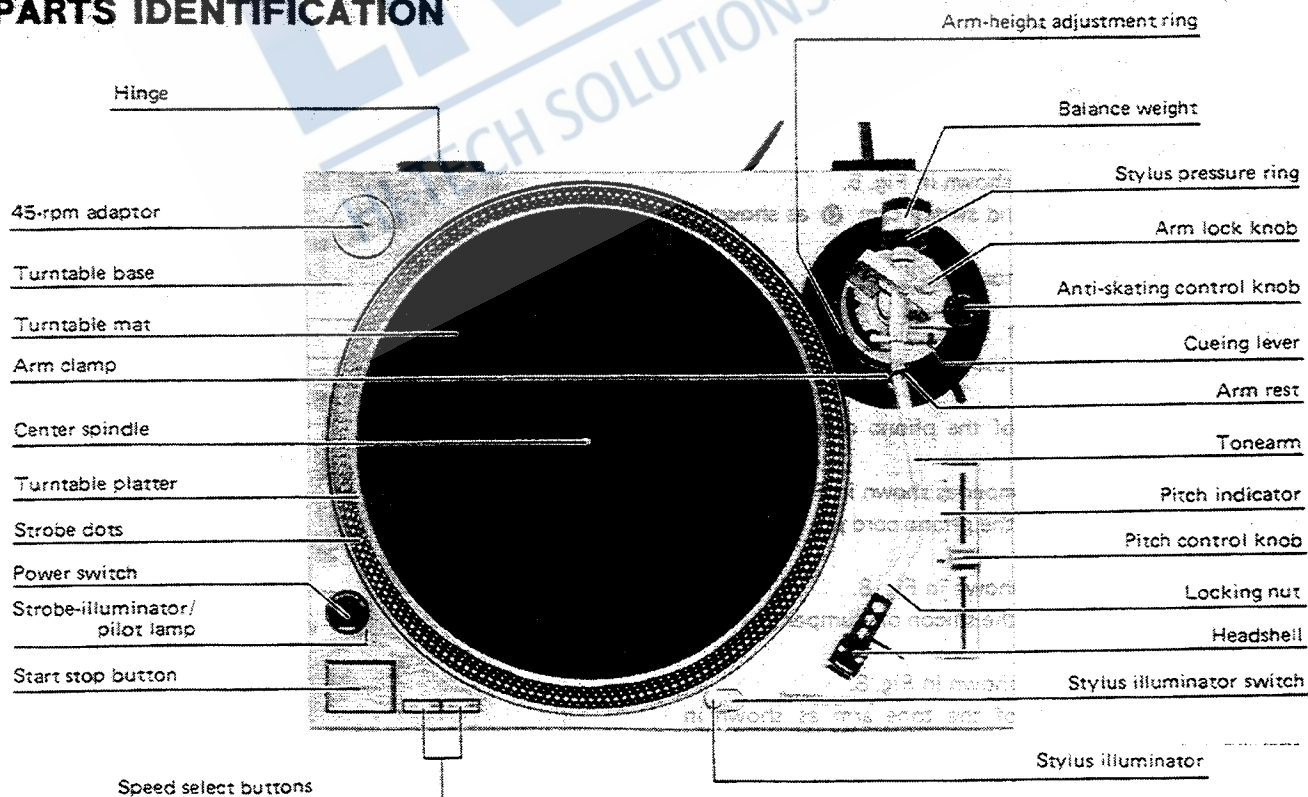


Fig. 10



**■ ARM BASE ASSEMBLING PROCEDURE**

1. Attach the control ring to the arm base seat. (The control ring should be roated counterclockwise.)
2. Completely tighten the control ring, and then loosen it 1.5~2.5 turns to set the scale to "3". (See Fig. 11)

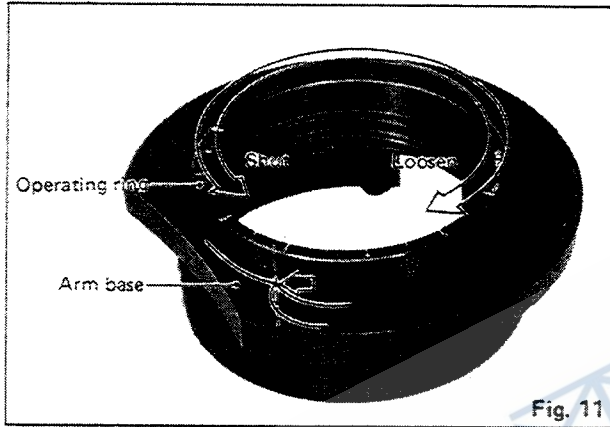


Fig. 11

5. Rotate the control ring and make sure that the arm base shifts within the range of 0~6mm. (See Figs. 14 and 15) If it does not shift within the specified range, the arm base position is deflected. In that case, disassemble the parts and check as specified in step 3.

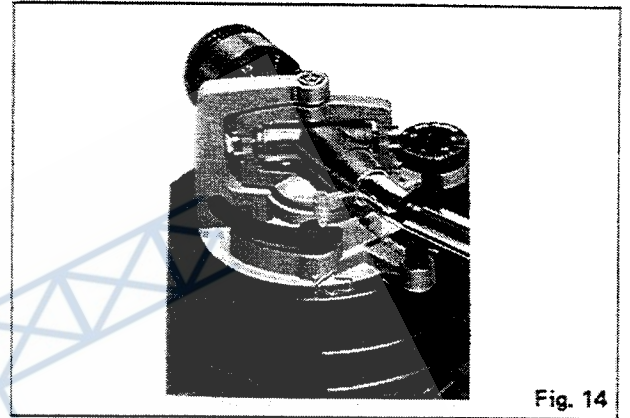


Fig. 14

3. Hold the arm base and set the red line mark on the arm base to the scale near "2", then turn the arm base clockwise. (See Fig. 12)

**Note:**

Take care not to allow deflection of the predetermined positions of the control-ring and arm base seat.

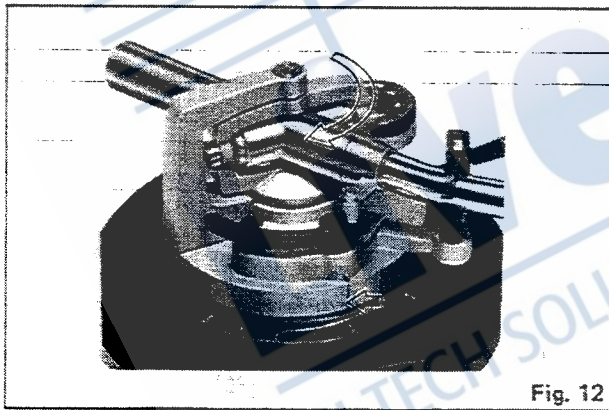


Fig. 12



Fig. 15

4. Adjust the arm base so that the red line mark on the arm base is set to the scale "3" of the control ring. Next, secure the positioning base plate with two setscrews. (See Fig. 13)

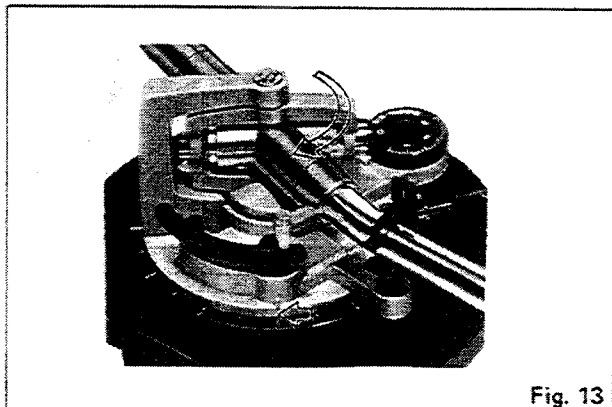


Fig. 13

**■ ADJUSTMENT OF CANCELLER SPRING POSITION**

If the arm body or PU base plate is replaced, be sure to set the canceller knob to "0.5" and make sure that the canceller spring is in contact with the arm shaft. (See Fig. 16)

If the canceller spring is deflected, adjust it as follows:

1. Clamp the arm on the rest.
2. Set the canceller knob to "0.5".
3. Remove the PU base plate, adjust gear A so that the canceller spring is in the position of Fig. 16.
4. Mount the PU base plate onto the arm base and check the spring position.

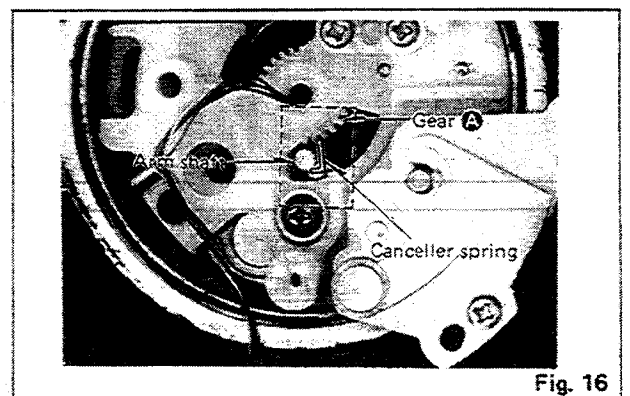


Fig. 16

## ■ ADJUSTMENTS

### Pitch control (fine adjustment of speed) (See Figs. 18 and 19.)

When the pitch control knob is located at the center of the position after turning on the power, the green LED indicator is lit showing the operating condition for the predetermined speed (either 33-1/3 or 45 rpm). The pitch control is variable in a range of about  $\pm 8\%$

Adjustment should be done on the basis of indicator scale. Figures on the indicator show approximate percentages for variable pitch control.

When the strobe dots in 4 stages marked at the peripheral edge of the turntable appear to be stationary, variation of individual pitches is shown. (See Fig. 19.)

#### Note:

The strobe-illumination of this unit employs a strobe-illuminator LED synchronized with the precise quartz frequency.

For fine adjustment of the turntable speed, be sure to effect the adjustment according to the LED illumination.

The LED illumination is not synchronized with fluorescent lamps.

### Adjustment of arm-lift height (See Figs. 20 and 21.)

The arm-lift height (distance between the stylus tip and record surface when cueing lever is raised) has been adjusted at the factory before shipping to approximately 8-13mm.

If the clearance becomes too narrow or too wide, turn the adjustment screw clockwise or counterclockwise, while pushing the arm lift down.

#### Clockwise rotation

—distance between the record and stylus tip is decreased.

#### Counterclockwise rotation

—distance between the record and stylus tip is increased.

#### Note:

As the adjusting screw has hexagonal head, be sure to make the adjustment while depressing the arm lift, or the screw will not move freely.

Also be sure that the hexagonal head retracts correctly into the arm lift when the latter is released.

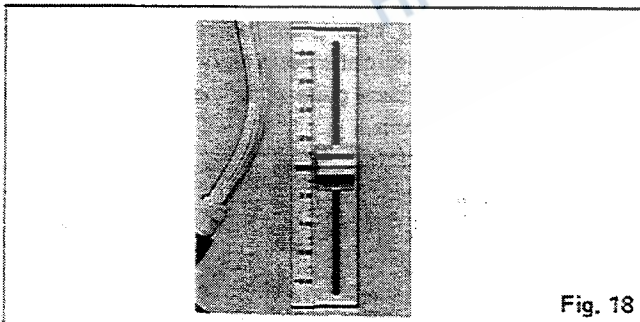


Fig. 18

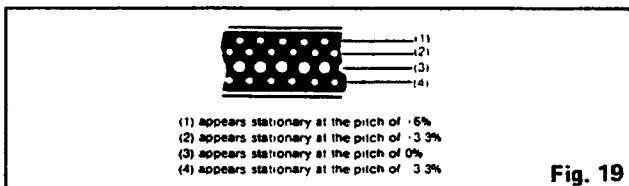


Fig. 19

### Adjustment of the tonearm height (See Fig. 22.)

The height of the tonearm can be adjusted up to 6 mm, and a scale is provided on the adjust ring in 0.5 mm increments. Be sure to set the proper arm height using the adjust ring scale and referring to the table.

Height of cartridge (mm) (H)	Scale reading on the arm-height adjust ring
15	0
16	1
17	2
18	3
19	4
20	5
21	6

For example, if the cartridge height is 17.5 mm, the arm-height adjust ring should be positioned at the intermediate location between 2 and 3 on the scale. (See Fig. 22.)

#### Caution:

Be sure to lock the tonearm by turning the arm lock knob in the direction indicated by the arrow after finishing the height adjustment for the tonearm.

### Lubrication (See Fig. 23.)

Apply 2 or 3 drops of oil once after every 2000 hours' of operation.

The time interval is much longer than that for conventional type motors (200-500 hours).

Please purchase original oil. (Part number is SFWO 010.)

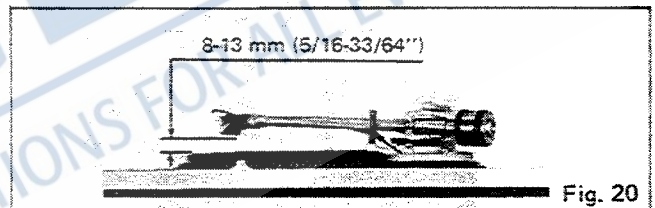


Fig. 20

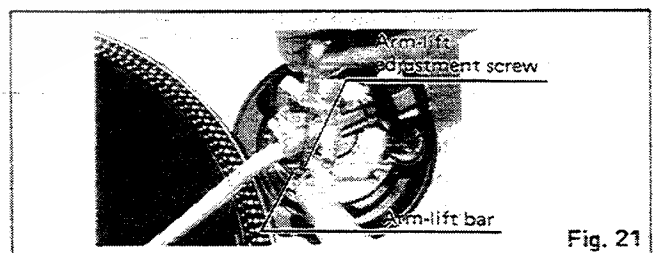


Fig. 21

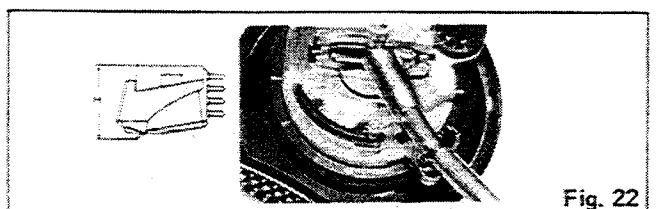


Fig. 22

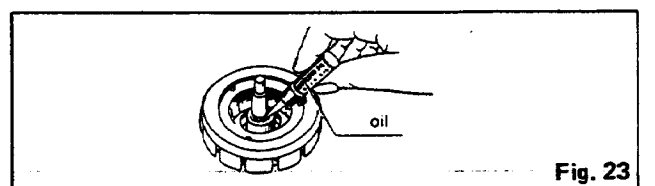


Fig. 23



## ■ JUSTIERUNGEN

### Drehzahl-Feineinstellung (Vgl. Abb. 18 und 19.)

Wenn der Drehzahl-Feineinsteller beim Einschalten der Stromzufuhr in seiner mittleren Stellung ist, leuchtet der grüne LED-Anzeiger auf und zeigt den Betriebszustand für die vorgewählte Drehzahl (entweder 33-1/3 oder 45 U/min) an. Die Drehzahl ist über einen Bereich von ca. ±8% regelbar.

Die Zahlen auf dem Anzeiger geben ungefähre Prozentzahlen für die Drehzahlregelung an.

Wenn eine der vier Atroboskoppunktreihen am Plattenteller stationär zu bleiben scheint, so wird dadurch die entsprechende Drehzahlabweichung (bzw. Nennzahl) angezeigt. (Vgl. Abb. 19.)

### Anmerkung:

Die Stroboskopbeleuchtung dieses Plattenspielers verwendet eine Stroboskop-LED-Lampe, die mit der präzisen Quarzfrequenz synchronisiert ist. Die Drehzahl-Feineinstellung muß unter der Beleuchtung durch diese LED-Lampe durchgeführt werden. Die LED-Lampe ist nicht mit Leuchtstofflampen synchronisiert.

### Justierung der Tonarmflifthe

(Vgl. Abb. 20 und 21.)

Die Tonarmflifthe, d.h. der Abstand zwischen Nadelspitze und Schallplattenoberfläche, wenn der Lift-Hebel angehoben ist, ist werkseitig auf ungefähr 8–13 mm eingestellt worden.

Falls der Abstand zu groß oder zu klein wird, drehen Sie die Justierschraube im Uhrzeigersinn oder Gegenuhzeigersinn während Sie die Tonarmfliführung nach unten drücken.

### Drehung im Uhrzeigersinn

—Der Abstand wird kleiner.

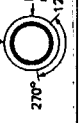
Drehung im Gegenuhzeigersinn

—Der Abstand wird größer.

## ■ JUSTIERUNGEN (Elektrisch)

Anmerkung: ● Nach Teilmessung von z.B. IC, Transistor, Diode usw. die folgenden Abgleichungen vornehmen.  
● Einstellung des Gerätes:  
1. Netzschalter ON  
2. Tonhöhe Kontrolle ..... Mittlere Stellung.

Abgleichung	Anschlußpunkte	Abgleichpunkte	Abgleichmethode
A Abgleich der Tonhöhe Kontrolle ±0% (PITCH)	Signalfrequenzmesser ⊕ — TP27 ⊖ — GROUND	VR301	1. Schalter für Tonhöhenkontrolle auf Mittelstellung. 2. VR301 auf 282,08 kHz ±0,05 kHz abgleichen.
B Abgleich des Tonhöchstwertgewinns	Prüfgerät TP31 und TP32	VR302	VR302 auf 2,7K ±0,1 des Widerstandswertes einstellen.
C Bremsenjustierung (BRAKE)	—	VR201	VR201 innerhalb 120° ~ 270° nach Heißsignalanzeige auf Kompletten Halt Justieren. (Plattenteller wird ein paar Sekunden nach Halt frei.)



### Anmerkung:

Da die Justierschraube einen Sechskantkopf hat, muß die Tonarmfliführung während des Justierens unbedingt gedrückt gehalten werden, damit sich die Schraube leicht drehen läßt.

Vergewissern Sie sich, daß der Sechskantkopf in die Tonarmfliführung zurückkehrt, wenn diese losgelassen wird.

### Justierung des Antiskating-Einstellers

Stellen Sie den Antiskating-Einstellknopf auf den gleichen Wert ein, wie den Auflegedruck. (Vgl. Abb. 13.)

### Justierung der Tonarmhöhe (Vgl. Abb. 22.)

Die Tonarmhöhe kann mittels eines Justierings, dessen Skala in Stufen von 0,5 mm unterteilt ist, um bis zu 6mm reguliert werden. Nehmen Sie die Justierung gemäß nachstehender Tabelle vor.

Tonabnehmerhöhe (mm) (H)	Skaleneinstellung auf dem Tonarmhöhe-Justiering
15	0
16	1
17	2
18	3
19	4
20	5
21	6

Falls die Tonarmhöhe beispielsweise 17,5 mm beträgt, sollte der Justiering zwischen die Skaleneinstellungen 2 und 3 eingestellt werden. (Vgl. Abb. 22.)

### Achtung:

Nach erfolgter Tonarmhöhe-Justierung muß der Tonarm unbedingt durch Drehen des Tonarmverriegelungskopfs in der Pfeilrichtung festgestellt werden.

## ■ REGLAGES

### Reglage d'écart (mise au point exacte de la vitesse) (Voir Figs. 18 et 19.)

Lorsque la manette de réglage d'écart est située à la position centrale une fois l'alimentation mise en marche, l'indicateur à diode électro-luminescente (LED) verte s'éclaircit pour indiquer la condition de fonctionnement de la vitesse prédéterminée (soit 33-1/3 ou 45 t/p.m.). Le réglage d'écart est ajustable dans une plage d'à peu près 8%.

La mise au point devra être faite en se basant sur la graduation de l'indicateur. Les chiffres sur l'indicateur montrent les pourcentages approximatifs pour un réglage d'écart variable.

Lorsque les points stroboscopiques sur les quatre gradins du bord périphérique du plateau semblent être immobiles, la variation des écarts individuels est représentée. (Voir Fig. 19.)

### Nota:

L'éclairage stroboscopique de cet appareil utilise un illuminomètre stroboscopique à diodes électro-luminescentes (LED) synchronisé avec une fréquence à quartz précise.

Pour une mise au point exacte de la vitesse du plateau, s'assurer d'effectuer le réglage selon l'éclairage de la diode électro-luminescente.

L'éclairage à diodes électro-luminescentes ne se synchronise pas avec l'utilisation de lampes fluorescentes.

### Mise au point de la hauteur de l'élevateur du bras (Voir Figs. 20 et 21.)

La hauteur de l'élevateur du bras (distance entre l'extrémité de la pointe de lecture et la surface du disque lorsque le levier de pose et de relevage du bras est soulevé) a été réglée en usine avant son départ sur une valeur approximative de 8 – 13 mm.

Si l'écartement devient trop étroit ou trop large, tourner la vis de réglage dans le sens des aiguilles d'une montre ou en sens inverse, tout en abaissant l'élevateur du bras.

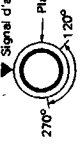
Rotation dans le sens des aiguilles d'une montre.

—La distance entre la surface du disque et l'extrémité de la pointe de lecture diminue.

## ■ REGLAGES (Electricité)

Notes: ● Effectuer les réglages suivants après avoir remplacés des éléments tels que les IC, transistors, diodes, et autres.  
● Etat de l'appareil:  
1. Commutateur d'alimentation ..... Marche  
2. Commande d'alignement de la vitesse ..... Position centrale

	Réglage	Points de connexion	Points de réglage	Méthode de réglage
A	Réglage de la commande d'alignement de la vitesse, ±0% (PITCH)	Fréquencemètre ⊕ — TP27 ⊖ — TERRE	VR301	1. Commutateur de commande d'alignement de la vitesse en position centrale. 2. 282,08 kHz ±0,05 kHz
B	Réglage du gain de commande de la vitesse de rotation du plateau	Contrôleur TP31 et TP32	VR302	Régler la VR302 sur la valeur de la résistance de 2,7K ±0,1
C	Réglage du frein (BRAKE)	—	VR201	Régler la VR201 sur l'envoi du signal d'arrêt. (Le plateau devient libre quelques secondes après l'arrêt.) Signal d'arrêt



Rotation dans le sens contraire des aiguilles d'une montre.  
—La distance entre la surface du disque et l'extrémité de la pointe de lecture augmente.

### Nota:

Comme le vis de réglage possède une tête hexagonale, s'assurer d'effectuer la mise au point tout en abaissant l'élevateur du bras, sinon la vis ne bougera pas librement. Vérifier aussi que la tête hexagonale se retire correctement dans l'élevateur du bras quand ce dernier est libre.

### Mise au point de la hauteur du bras de lecture (Voir Fig. 22.)

La hauteur du bras de lecture peut être réglée jusqu'à 6 mm et une graduation est disposée sur la bague de réglage par augmentation de 0,5 mm. S'assurer de régler convenablement la hauteur du bras en utilisant la graduation de la bague et en se référant au tableau ci-dessous.

Hauteur de la cellule de lecture (mm) (H)	lecture de la graduation sur la bague de réglage de la hauteur du bras
15	0
16	1
17	2
18	3
19	4
20	5
21	6

Par exemple, si la hauteur de la cellule de lecture est de 17,5 mm, la bague de réglage de la hauteur du bras devra être positionnée à l'emplacement intermédiaire entre les lectures de la graduation 2 et 3 indiquées sur la graduation. (Voir Fig. 22.)

### Avertissement:

S'assurer de bloquer le bras de lecture en tournant la manette de blocage du bras dans la direction indiquée par la flèche, après avoir terminé la mise au point de la hauteur du bras de lecture.

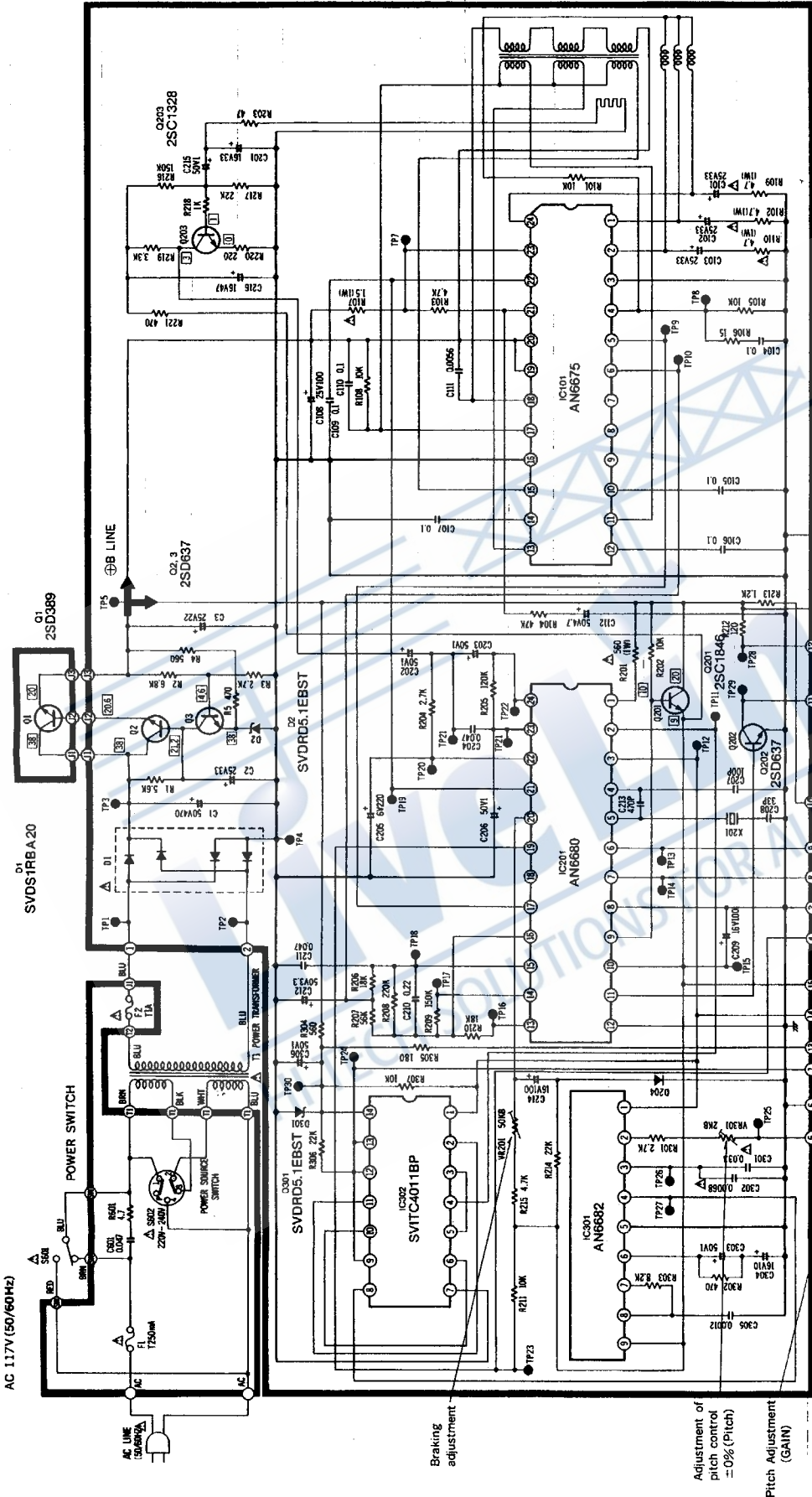
3. Commutateur du sélecteur de vitesse ..... 33-1/3 tr/min.

- Appareils à utiliser
- 1. Contrôleur
- 2. Fréquencemètre

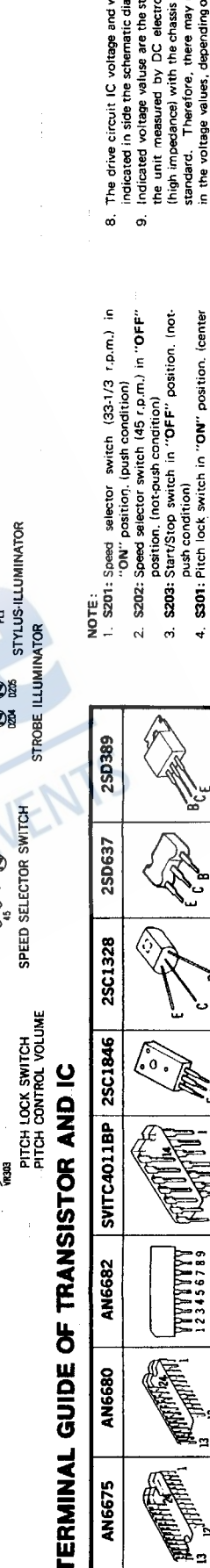


# Schematic Diagram (This schematic diagram may be modified at any time with the development of new technology.)

1 2 3 4 5 6 7 8 9 10 11 12



Braking adjustment  
Adjustment of pitch control  $\pm 0\%$  (Pitch)  
Pitch Adjustment (GAIN)



## TERMINAL GUIDE OF TRANSISTOR AND IC

AN6675	AN6680	AN6682	SVTCA011BP	2SC1846	2SD637	2SD389
13 12	13 12	1 2 3 4 5 6 7 8	8 7	ECB	ECB	BC-E

- NOTE:
- S201: Speed selector switch (33-1/3 r.p.m.) in "ON" position, (push condition)
  - S202: Speed selector switch (45 r.p.m.) in "OFF" position, (not-push condition)
  - S203: Start/Stop switch in "OFF" position, (not-push condition)
  - S301: Pitch lock switch in "ON" position, (center position)
  - S401: Stylus-illuminator switch in "OFF" position.
  - S601: Power switch in "ON" position.
  - S602: Power source switch in "220-240V" position.
8. The drive circuit IC voltage and wave form are not indicated in side the schematic diagram.  
9. The unit measured by DC electronic circuit tester (high impedance) with the chassis taken as standard. Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester.  
10.  $\Delta$  indicates that only parts specified by the manufacturer be used for safety.

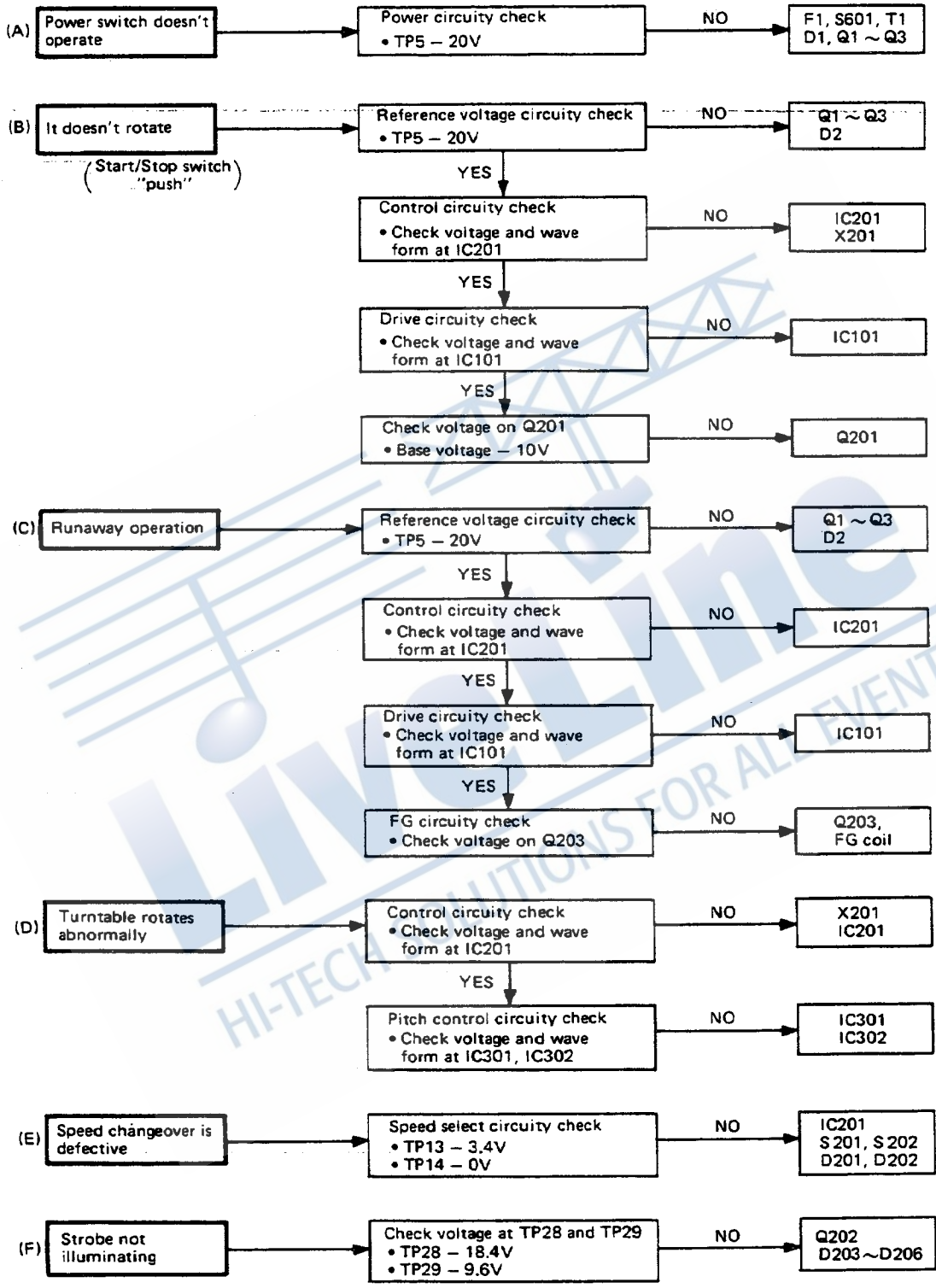
## REPLACEMENT PARTS LIST (Electrical)

- Notes:**
- Part numbers are indicated on most mechanical parts. Please use this number for parts orders.
  - △ indicates that only parts specified by manufacturer be used for safety.
  - SL-1200MK2 (XG) → [XG], SL-1200MK2 (XA) → [XA], SL-1200MK2 (XGB) → [XGB]  
SL-1200MK2 (XAL) → [XAL], SL-1200MK2 (E) → [E]

Ref. No.	Part No.	Part Name & Description
<b>INTEGRATED CIRCUITS</b>		
IC101 IC201 IC301 IC302	AN6675 AN6680 AN6682 SVITC4011BP	Integrated Circuit Integrated Circuit Integrated Circuit Integrated Circuit
<b>TRANSISTORS</b>		
Q1 Q2, 3, 202 Q201 Q203	2SD389A-Q 2SD637 2SC1846-R 2SC1328-T	Transistor Transistor Transistor Transistor
<b>DIODES</b>		
D1 D2, 301 D204 D201, 202 D203~206 D301	△ SVDS1RBA40 MA1051 MA162A SVDSR-105C SVDEBR5505S SVDGL-9PG2	Rectifier Diode, Zener 5,1V Diode Light Emitting Diode Light Emitting Diode Light Emitting Diode
<b>CRYSTAL</b>		
X201	SVQU306115	Crystal, 4.19328MHz Oscillator
<b>VARIABLE RESISTORS</b>		
VR201 VR301 VR302 VR303	EVLS6AA00B54 EVMH2GA00B53 EVLS6AA00B54 EVBJ05C19ABE	Braking Adjustment (BRAKE), 50kΩ (B) Adjustment of Pitch Control ±0%(PITCH), 5kΩ (B) Pitch Adjustment (Gain) 50kΩ Pitch Control Volume
<b>SWITCHES</b>		
S201 S202 S203 S401 S601 S602	EVQP5R04K EVQP5R04K SFDSS55GL13C SFDSD2MSL-4 △ SFDSS55GL13S △ SFDSDHXW01317	Switch, Speed Selector (33-1/3 r.p.m.) Switch, Speed Selector (45 r.p.m.) Switch, Start/Stop Switch, Stylus-illuminator Switch, Power Switch, Power Source
<b>LAMP</b>		
PL1	SFDN172-01	Lamp, Stylus-illuminator
<b>TRANSFORMER</b>		
T1	△ SLTF5900	Power Transformer
<b>FUSE</b>		
F1 F2	△ XBA2C025T1A △ XBA2C10TRO	Fuse, T250 mA Fuse, T1A
<b>RESISTORS</b>		
R1 R2 R3 R4 R5 R101 R102 R103 R104 R105 R106	ERD25FJ562 ERD25FJ682 ERD25FJ272 ERD25FJ561 ERD25FJ471 ERD25FJ103 △ ERX1ANJ4R7 ERD25FJ472 ERD25TJ473 ERD25FJ103 ERD25FJ150	Carbon, 5.6kΩ, 1/4W, ± 5% Carbon, 6.8kΩ, 1/4W, ± 5% Carbon, 2.7kΩ, 1/4W, ± 5% Carbon, 560Ω, 1/4W, ± 5% Carbon, 470Ω, 1/4W, ± 5% Carbon, 10kΩ, 1/4W, ± 5% Metal Film, 4.7Ω, 1W, ± 5% Carbon, 4.7kΩ, 1/4W, ± 5% Carbon, 47kΩ, 1/4W, ± 5% Carbon, 10kΩ, 1/4W, ± 5% Carbon, 15Ω, 1/4W, ± 5%

Ref. No.	Part No.	Part Name & Description
R107	△ ERX1ANJ1R5	Metal Film, 1.5Ω, 1W, ± 5%
R108 R109, 110 R201 R202 R203 R204 R205 R206 R207 R208	ERD25FJ103 △ ERX1ANJ4R7 △ ERG1ANJ561 ERD25FJ103 ERD25FJ470 ERD25FJ272 ERD25TJ124 ERD25TJ183 ERD25TJ563 ERD25TJ224	Carbon, 10kΩ, 1/4W, ± 5% Metal Film, 4.7Ω, 1W, ± 5% Metal Oxide, 560Ω, 1W, ± 5% Carbon, 10kΩ, 1/4W, ± 5% Carbon, 47Ω, 1/4W, ± 5% Carbon, 2.7kΩ, 1/4W, ± 5% Carbon, 120kΩ, 1/4W, ± 5% Carbon, 18kΩ, 1/4W, ± 5% Carbon, 56kΩ, 1/4W, ± 5% Carbon, 220kΩ, 1/4W, ± 5%
R209 R210 R211 R212 R213 R214 R215 R216 R217 R218	ERD25TJ154 ERD25TJ183 ERD25FJ103 ERD25FJ121 ERD25FJ122 ERD25TJ223 ERD25FJ472 ERD25TJ154 ERD25TJ223 ERD25FJ102	Carbon, 150kΩ, 1/4W, ± 5% Carbon, 18kΩ, 1/4W, ± 5% Carbon, 10kΩ, 1/4W, ± 5% Carbon, 120Ω, 1/4W, ± 5% Carbon, 1.2kΩ, 1/4W, ± 5% Carbon, 22kΩ, 1/4W, ± 5% Carbon, 4.7kΩ, 1/4W, ± 5% Carbon, 150kΩ, 1/4W, ± 5% Carbon, 22kΩ, 1/4W, ± 5% Carbon, 1kΩ, 1/4W, ± 5%
R219 R220 R221 R301 R302 R303 R304 R306 R601	ERD25FJ332 ERD25FJ221 ERD25FJ471 ERO25CKF3301 ERD25FJ471 ERD25FJ822 ERD25FJ152 ERD25TJ223 ERD25FJ4R7	Carbon, 3.3kΩ, 1/4W, ± 5% Carbon, 220Ω, 1/4W, ± 5% Carbon, 470Ω, 1/4W, ± 5% Metal Film, 3.3kΩ, 1/4W, ± 1% Carbon, 470Ω, 1/4W, ± 5% Carbon, 8.2kΩ, 1/4W, ± 5% Carbon, 1.5kΩ, 1/4W, ± 5% Carbon, 22kΩ, 1/4W, ± 5% Carbon, 4.7Ω, 1/4W, ± 5%
<b>CAPACITORS</b>		
C1 C2 C3 C101, 102 C103 C104, 105 C106, 107 C108 C109, 110 C111	ECEB1HS471 ECEA1VS330 ECEA1ES220 ECEA1VS330 ECEA1VS330 ECQM1H104KZ ECQM1H104KZ ECEA1ES101 ECQM1H104KZ ECQM1H562KZ	Electrolytic, 470μF, 50V Electrolytic, 33μF, 35V Electrolytic, 22μF, 25V Electrolytic, 33μF, 35V Electrolytic, 33μF, 35V Polyester, 0.1μF, 50V, ±10% Polyester, 0.1μF, 50V, ±10% Electrolytic, 100μF, 25V Polyester, 0.1μF, 50V, ±10% Polyester, 0.0056μF, 50V, ±10%
C112 C201 C202, 203 C204 C205 C206 C207 C208 C209 C210 C211 C212 C213 C214 C215	ECEA1JS4R7 ECEA1CS330 ECEA5021 ECQM1H473KZ ECEA1AS221 ECEA5021 ECCD1H101K ECCD1H390K ECEA1ES101 ECQM1H224KZ ECQM1H473KZ ECEA50Z3R3 ECCD1H471K ECEA1ES101 ECEA5021	Electrolytic, 4.7μF, 63V Electrolytic, 33μF, 16V Electrolytic, 1μF, 50V Polyester, 0.047μF, 50V, ±10% Electrolytic, 220μF, 10V Electrolytic, 1μF, 50V Ceramic, 100pF, 50V, ±10% Ceramic, 39pF, 50V, ±10% Electrolytic, 100μF, 16V Polyester, 0.22μF, 50V, ±10% Polyester, 0.047μF, 50V, ±10% Electrolytic, 3.3μF, 50V Ceramic, 470pF, 50V, ±10% Electrolytic, 100μF, 25V Electrolytic, 1μF, 50V
C216 C301, 302 C303 C304 C305 C306 C601	△ ECEA1ES470 ECQK1123FZ ECEA5021 ECEA1HS100 ECQM1H122KZ ECEA50Z1 ECNC4A473M	Electrolytic, 47μF, 25V Polyester, 0.012μF, 125V, ± 1% Electrolytic, 1μF, 50V Electrolytic, 10μF, 50V Polyester, 0.0012μF, 50V, ±10% Electrolytic, 1μF, 50V Paper, 0.047μF, 400V, ±20%

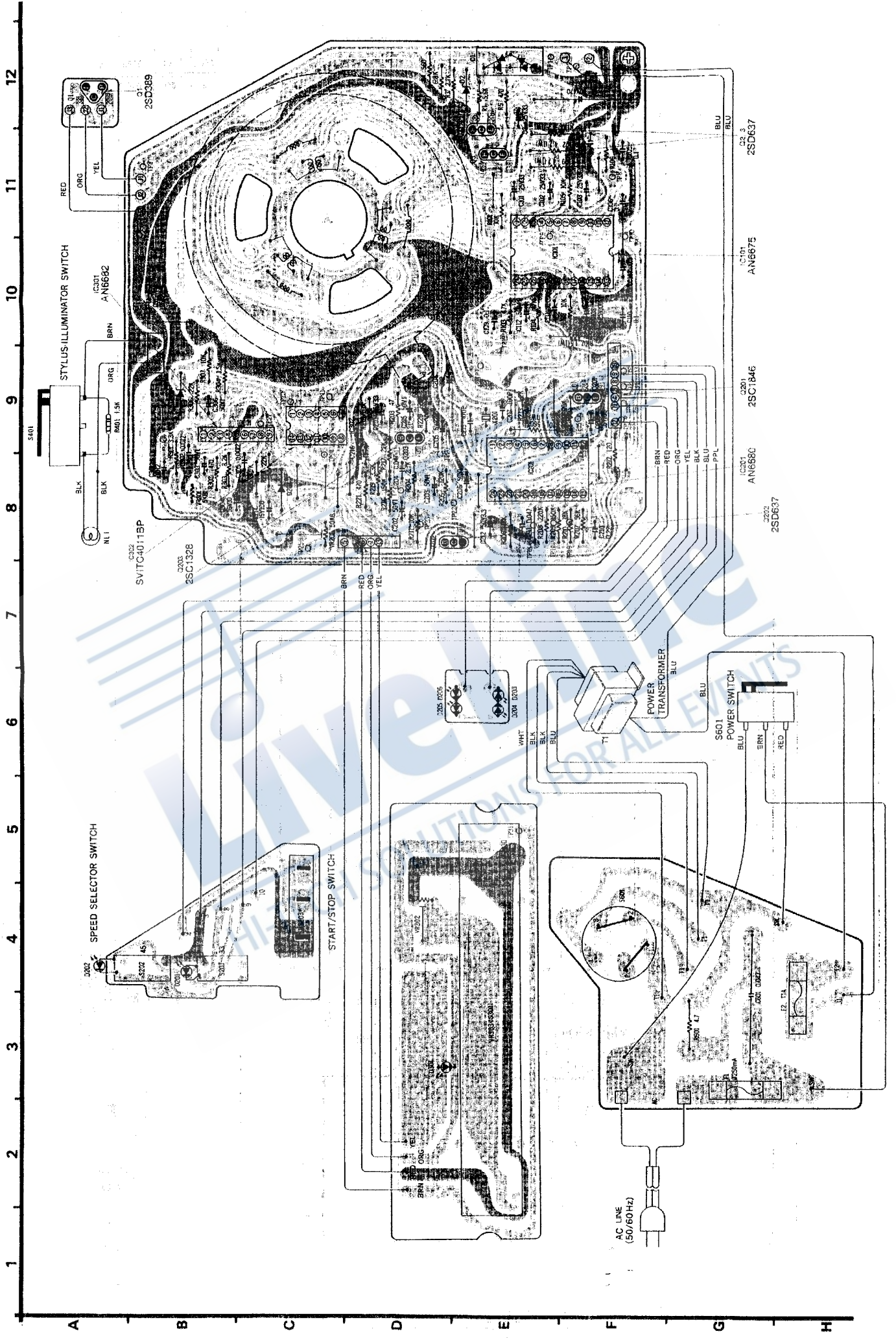
## ■ TROUBLE SHOOTING





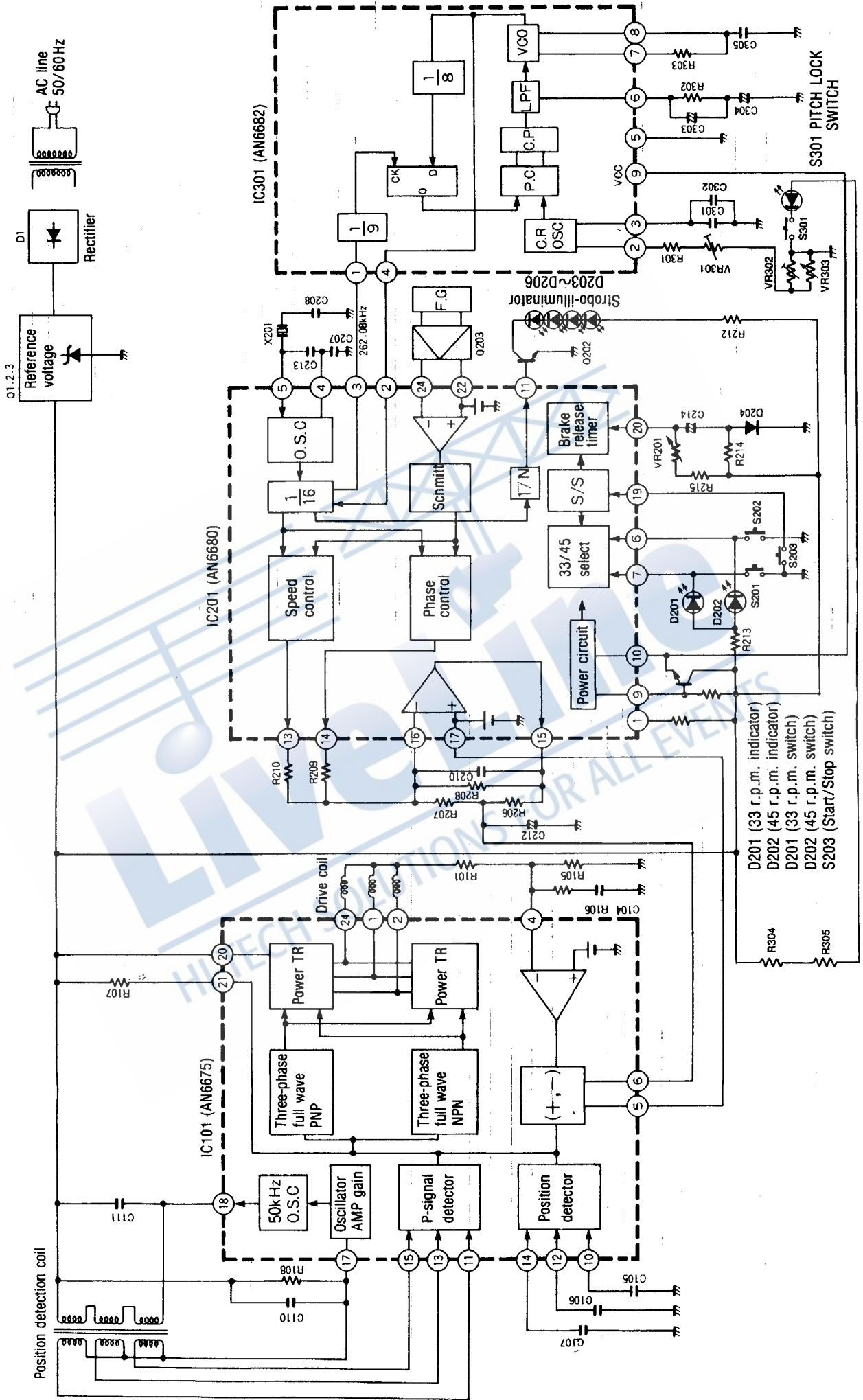
# Printed Circuit Board

+ B line  
Earth (Ground) lines



# SL-1200MK2 SL-1200MK2

## ■ BLOCK DIAGRAM



**ADJUSTMENT (Electrical)**

Notes: ● Make the following adjustments after replacing parts such as IC's, transistors, diodes, etc.

- Condition of the set.
- 1. Power switch ..... ON
- 2. Pitch control ..... Center position
- 3. Speed selector switch ..... 33-1/3 r.p.m.
- Instruments to be used
- 1. Tester
- 2. Frequency counter

Adjustment	Connection Points	Adjustment Point	Adjustment Method
A Adjustment of pitch control $\pm 0\%$ (PITCH)	Frequency counter ④ — TP27 ⑤ — GROUND	VR301	1. Pitch control switch to center position. 2. Adjust VR301 for 262.08 kHz $\pm 0.05$ kHz of frequency.
B Adjustment of pitch control gain	Tester TP31 and TP32	VR302	Adjust VR302 for 2.7 k $\Omega$ $\pm 0.1$ of resistance value
C Braking adjustment (BRAKE)	—	VR201	Adjust VR201 for complete stop within 120° ~ 270° after stop signal initiated. (Turntable becomes free a few seconds after stop)



**REFERENCE VOLTAGE AND WAVEFORM AT EACH IC PIN**

**IC101 (AN6675)**

Pin	Start	Stop	Start	Stop
①	2V	2V		
②	2V	2V		
③	0V	0V		
④	5V	5V		
⑤	5V	5V		
⑥	5V	6.5V		
⑦	0V	0V		
⑧	5V	5V		
⑨	0V	0V		
⑩	15V	15V		
⑪	15V	15V		
⑫	15V	15V		
⑬	0V	0V		
⑭	15V	15V		
⑮	15V	15V		
⑯	15V	15V		
⑰	15V	15V		
⑱	15V	15V		

**IC201 (AN6680)**

Pin	Start	Stop	Start	Stop
①	2.5V	2.5V	⑥ 0V	⑩ 0V
②	Same as at right	⑨ 9.8V	⑦ 10V	⑪ 10V
③	Same as at right	⑧ 10V	⑧ Same as at right	⑫ 7.5V
④	Same as at right	⑩ 10V	⑨ Same as at right	⑬ 0V
⑤	Same as at right	⑫ 10V	⑫ Same as at right	⑭ 1.5V
⑥	3.4V	3.4V	⑬ 0V	⑮ 3V
⑦	0V	0V	⑭ 0.2V	⑯ 3V
⑧	0V	0V	⑰ 8V	⑲ 2.8V
⑨	0V	0V	⑱ 8V	⑳ 2.8V
⑩	0V	0V	⑳ 8V	㉑ 2.8V
⑪	0V	0V	㉒ 8V	㉓ 2.8V
⑫	0V	0V	㉔ 8V	㉕ 2.8V
⑬	0V	0V	㉖ 8V	㉗ 2.8V
⑭	0V	0V	㉘ 8V	㉙ 2.8V
⑮	0V	0V	㉚ 8V	㉛ 2.8V
⑯	0V	0V	㉜ 8V	㉝ 2.8V
⑰	0V	0V	㉞ 8V	㉟ 2.8V
⑱	0V	0V	㊱ 8V	㊲ 2.8V
⑲	0V	0V	㊳ 8V	㊴ 2.8V
⑳	0V	0V	㊵ 8V	㊶ 2.8V
㉑	0V	0V	㊷ 8V	㊸ 2.8V
㉒	0V	0V	㊹ 8V	㊺ 2.8V
㉓	0V	0V	㊻ 8V	㊼ 2.8V
㉔	0V	0V	㊽ 8V	㊾ 2.8V
㉕	0V	0V	㊿ 8V	㋀ 2.8V

**IC301 (AN6682)**

Pin	Start	Stop	Start	Stop
①	Same as at right	④ 1.5V	⑤ Same as at right	⑧ Same as at right
②	Same as at right	⑤ 1.5V	⑥ 0V	⑨ 9V
③	Same as at right	⑥ 1.5V	⑦ Same as at right	⑩ 9V

**IC302 (SVTIC4011BP)**

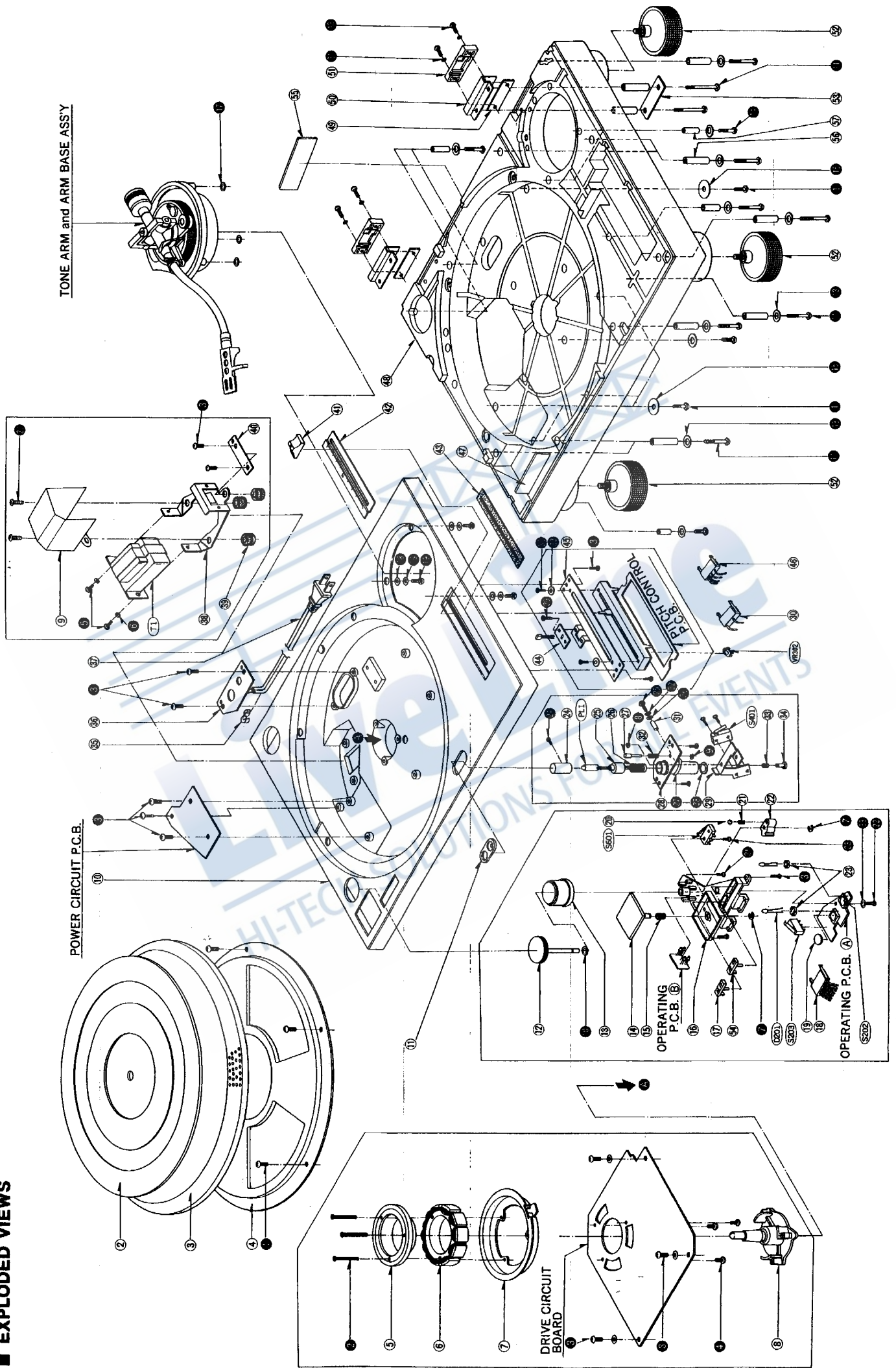
Pin	Start	Stop	Start	Stop
①	Same as at right	④ 5V	⑤ Same as at right	⑧ 5V
②	5V	⑤ 5V	⑥ Same as at right	⑨ 5V
③	Same as at right	⑥ 5V	⑦ 0V	⑩ 5V
④	5V	⑦ 5V	⑧ Same as at right	⑫ 0.6V
⑤	5V	⑧ 5V	⑨ Same as at right	⑬ 0.6V
⑥	5V	⑨ 5V	⑩ Same as at right	⑭ 5V
⑦	5V	⑩ 5V	⑪ Same as at right	⑮ 5V
⑧	5V	⑪ 5V	⑫ Same as at right	⑯ 5V
⑨	5V	⑫ 5V	⑬ Same as at right	⑰ 5V
⑩	5V	⑬ 5V	⑭ Same as at right	⑱ 5V
⑪	5V	⑭ 5V	⑮ Same as at right	㉑ 5V
⑫	5V	⑮ 5V	⑯ Same as at right	㉒ 5V
⑬	5V	⑯ 5V	㉓ Same as at right	㉔ 5V
⑭	5V	㉑ 5V	㉕ Same as at right	㉖ 5V
⑮	5V	㉒ 5V	㉗ Same as at right	㉘ 5V
⑯	5V	㉓ 5V	㉙ Same as at right	㉚ 5V
⑰	5V	㉔ 5V	㉛ Same as at right	㉜ 5V
⑱	5V	㉕ 5V	㉝ Same as at right	㉞ 5V
㉑	5V	㉖ 5V	㉟ Same as at right	㊱ 5V
㉒	5V	㉗ 5V	㊲ Same as at right	㊳ 5V
㉓	5V	㉘ 5V	㊴ Same as at right	㊵ 5V
㉔	5V	㉙ 5V	㊶ Same as at right	㊷ 5V
㉕	5V	㉚ 5V	㊸ Same as at right	㊹ 5V
㉖	5V	㉛ 5V	㊺ Same as at right	㊻ 5V
㉗	5V	㉜ 5V	㊼ Same as at right	㊽ 5V
㉘	5V	㉝ 5V	㊾ Same as at right	㊿ 5V
㉙	5V	㉞ 5V	㋀ Same as at right	㋁ 5V
㉚	5V	㉟ 5V	㋂ Same as at right	㋃ 5V
㉛	5V	㊱ 5V	㋄ Same as at right	㋅ 5V
㉜	5V	㊲ 5V	㋆ Same as at right	㋇ 5V
㉝	5V	㊳ 5V	㋈ Same as at right	㋉ 5V
㉞	5V	㊴ 5V	㋊ Same as at right	㋋ 5V
㉟	5V	㊵ 5V	㋌ Same as at right	㋍ 5V
㊱	5V	㊶ 5V	㋎ Same as at right	㋏ 5V
㊲	5V	㊷ 5V	㋐ Same as at right	㋑ 5V
㊳	5V	㊸ 5V	㋒ Same as at right	㋓ 5V
㊴	5V	㊹ 5V	㋔ Same as at right	㋕ 5V
㊵	5V	㊺ 5V	㋖ Same as at right	㋗ 5V
㊶	5V	㊻ 5V	㋘ Same as at right	㋙ 5V
㊷	5V	㊼ 5V	㋚ Same as at right	㋛ 5V
㊸	5V	㊽ 5V	㋜ Same as at right	㋝ 5V
㊹	5V	㊾ 5V	㋞ Same as at right	㋟ 5V
㊺	5V	㊿ 5V	㋠ Same as at right	㋡ 5V
㊻	5V	㋀ 5V	㋢ Same as at right	㋣ 5V
㊼	5V	㋁ 5V	㋤ Same as at right	㋥ 5V
㊽	5V	㋂ 5V	㋦ Same as at right	㋧ 5V
㊾	5V	㋃ 5V	㋨ Same as at right	㋩ 5V
㊿	5V	㋄ 5V	㋪ Same as at right	㋫ 5V

**O202 (2SD637)**

Pin	Start	Stop
E	0V	0V
C	Same as at right	⑩ 10V
B	Same as at right	⑪ 10V



■ EXPLODED VIEWS

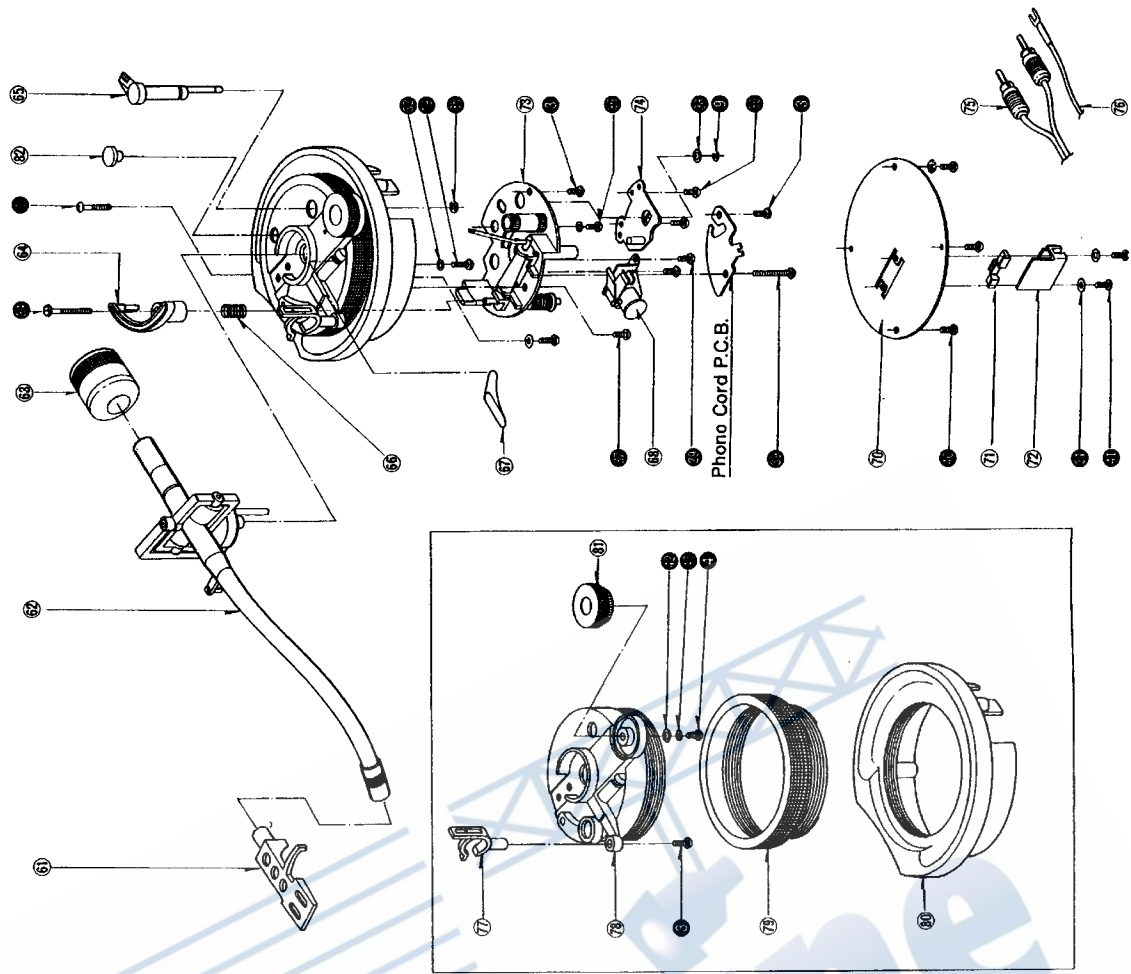


# REPLACEMENT PARTS LIST (Mechanical)

- Notes: 1. Part numbers are indicated on most mechanical parts.  
 Please use this number for parts orders.  
 2.  $\Delta$  indicates that only parts specified by manufacturer be used for safety.  
 3. SL-1200MK2 [XG]  $\rightarrow$  [XGI], SL-1200MK2 [XA]  $\rightarrow$  [XAL], SL-1200MK2 [XGB]  $\rightarrow$  [XGB]  
 SL-1200MK2 [XAL]  $\rightarrow$  [XAL], SL-1200MK2 [E]  $\rightarrow$  [E]

Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description
<b>CABINET and CHASSIS PARTS</b>					
1	SFAD122-01A	Dust Cover	74	SFPZB12201K	Plate, Position Fix
2	SFTIG172-01	Turntable Mat	75	SFDH028-01E	Phono Cord
3	SFTIE172-01Z	Turntable	76	SFEL028-01E	Ground Wire
4	SFUM172-05	Cover, Turntable	77	SFPR17201K	Arm Rest
5	SFUM172-06	Cover, Stator Frame Assy	78	SFPKD17203	Arm Base
6	SFUM172-07A	Stator Frame Assy	79	SFPKB17201S	Ring, Arm Base Operation
7	SFUM172-08	Stator Frame Assy	80	SFPKD12201	Bracket, Arm Base
8	SFUM172-09	Stator Frame Assy	81	SFPAB17200E	Cap, Rubber
9	SFUM172-10	Plate, Shield	82	SFGK132-01	Cap, Rubber
10	SFUC122-01	Cabinet	<b>SCREWS, WASHERS and CIRCLIPS</b>		
11	SFUM172-04	Ornament, Stylus-illuminator	●	XTM3-4BBFZ	Screw
12	SFKT122-01	Knob, Power Switch	●	SFVX028-02	Screw
13	SFKK122-01E	Case, Strobo-illuminator	●	XTM3-4B	Screw
14	SFKT015-06	Knob, Start/Stop Switch	●	XTM3-4B	Screw
15	SFQA122-01	Spring, Start/Stop Knob	●	XTM3-4B	Screw
16	SFUM122-01	Base, Operation	●	XWA4B	Washer
17	SFKT015-01E	Knob, Speed Selector (35-173 r.p.m.)	●	XUC3FT	Circlip
18	SFDJ122-02E	Connector, 7-PIN	●	XUC5FT	Circlip
19	SFYB5-35	Ball, Switch Cam	●	SFXW910J02	Washer
20	SFQA520-01	Spring, Switch Cam	●	XTM3-4BBFZ	Screw
21	SFLM122-03	Cam, Switch	●	XSN3-10BVS	Screw
22	SFLM015-11	Spacer, LED	●	XWESF12FZ	Washer
23	SFKK122-01	Cover, Lame	●	SFXW122-01	Washer
24	SFXB122-02	Boss, Drive	●	XWES210	Washer
25	SFQA172-01	Spring, Drive Boss	●	SFPEW11003	Washer
26	SFXJ172-01	Pin, Lock Canceler	●	SFXG132-01	Screw
27	SFUP122-02E	Bracket, Stylus-illuminator	●	XTV3-4BFFN	Screw
28	SFUP122-03	Plate, Lock Operation	●	XTM3-10B	Screw
29	SFDJ122-03E	Connector, 3-PIN	●	XTM3-10B	Screw
30	SFXG172-01	Pin, Guide	●	XSN17-3FY	Screw
31	SFQA520-01	Spring, Lock Canceler Pin	●	SFXW172-04	Washer
32	SFQA001-02	Spring, Lock Operating Plate M'g	●	XUB14FT	Circlip
33	SFXJ172-05	Pin, Lock Operating Plate M'g	●	SFUZ172-05	O Ring
34	SFPHK00L	Clamper, AC Cord	●	XTM3-4B	Screw
35	SFUP025X01	Bracket, AC Cord	●	XSN3-4H8	Screw
36	SFUP025X01	Bracket, AC Cord	●	XWA3B	Washer
37	RJ432328M	Bracket, AC Cord	●	XWAS3B	Washer
38	DFC13238M	Bracket, AC Cord	●	XWGS	Washer
39	SFUP122-03	Cushion, Power Transformer	●	SFXGB29-1	Washer
40	SFGC122-01	Spacer, Power Transformer	●	XUC5FT	Circlip
41	SFUT122-02	Knob, Pitch Control Volume	●	XTM3-4B	Screw
42	SFKK122-03	Ornament, Pitch Control Volume	●	XTV3-4BFFN	Screw
43	SFUZ122-01	Shading Cloth, Pitch Control Volume	●	XWFA410EW	Washer
44	SFUP122-09	Holder, LED	●	XTM3-25A	Screw
45	SFUP122-01	Bracket, Pitch Control Volume	●	XYN3-4C6FZ5	Screw
46	SFDJ122-01E	Connector, 4-PIN	●	XSN3-12BVS	Screw
47	SFUP122-13	Supporter, Bottom Base	●	SFPEW17201	Washer
48	SFPAU122-01	Base, Bottom	●	XWGC26	Washer
49	SFUP122-05	Supporter (A), Hinge	●	SFNU122X01	Instruction Book
50	SFUP122-04	Supporter (B), Hinge	●	SFWE010	Adapter, 45 r.p.m.
51	SFUP122-06	Case, Hinge	●	SFPEK3302	Nut, Cartridge
52	SFGC122-02E	Audio Transformer	●	SFPCZV8801	Washer, Cartridge
53	SFUP122-05	Supporter (C), Hinge	●	SFPEV9801	Screw, Cartridge
54	SFKT015-02E	Knob, Speed Selector (45 r.p.m.)	●	SFVZ135-01	Overring Gauge
55	SFNN122N01	Name Plate	●	SFVZ135-01	Overring Gauge
56	SFNN122S01	Instruction Book	●	SFVZ135-01	Overring Gauge
57	SFXO122-02	Pipe (A)	●	SFVZ135-01	Overring Gauge
58	SFAT122-01A	Hinge Assy	●	SFVZ135-01	Overring Gauge
59	SFAT122-01A	Hinge Assy	●	SFVZ135-01	Overring Gauge
<b>ACCESSORIES</b>					
A1	except [E]		A1	except [E]	
A2	[A1E] only		A2	[A1E] only	
A3			A3		
A4			A4		
A5			A5		
A6			A6		
A7			A7		
A8			A8		
A9			A9		
<b>PACKINGS</b>					
P1	SFPH122M01	Carton	P1	SFPH122-01	Pad, Front
P2	SFHH122-01	Pad, Rear	P2	SFHH122-02	Pad, Rear
P3	SFHH122-02	Pad, Top	P3	SFHH122-01	Pad, (A), Turntable
P4	SFHH122-01	Pad, (B), Turntable	P4	SFHH122-02	Pad, (B), Turntable
P5	SFHH122-02	Polyethylene Cover, Turntable Unit and Dust Cover	P5	SFHH122-01	Polyethylene Cover, Turntable Unit and Dust Cover
P6	SFHH122-01	Polyethylene Cover, Turntable Unit and Dust Cover	P6	SFHH122-02	Polyethylene Cover, Turntable Unit and Dust Cover
P7	SFHH122-02	Polyethylene Cover, Turntable Unit and Dust Cover	P7	SFHH122-01	Polyethylene Cover, Turntable Unit and Dust Cover
P8	SFHH122-01	Polyethylene Cover, Turntable Unit and Dust Cover	P8	SFHH122-02	Polyethylene Cover, Turntable Unit and Dust Cover
<b>TOPE ARM and ARM BASE</b>					
61	SFPC31001K	Head Shell	61	SFPC31001K	Head Shell
62	SFAM18201K	Tone Arm Assy	62	SFAM18201K	Tone Arm Assy
63	SFPA18201K	Balance Weight Assy	63	SFPA18201K	Balance Weight Assy
64	SFPZB17202	Knob, Arm Base Lock	64	SFPZB17202	Knob, Arm Base Lock
65	SFQA829-03	Spring, Lift Assy	65	SFQA829-03	Spring, Lift Assy
66	SFPAB13002	Knob, Arm Lift	66	SFPAB13002	Knob, Arm Lift
67	SFJL18202K	Oil Damper	67	SFJL18202K	Oil Damper
68	SFPZB12203	Plate, Arm Base Cover	68	SFPZB12203	Plate, Arm Base Cover
70	SFUM170-06	Spacer, Phono Cord	70	SFUM170-06	Spacer, Phono Cord
71	SFPZB12204	Clamper, Phono Cord	71	SFPZB12204	Clamper, Phono Cord
72	SFPAB18201K	Tone Arm Fixing Plate Assy	72	SFPAB18201K	Tone Arm Fixing Plate Assy

# EXPLODED VIEWS



FEATURES

Total quartz locked continuous pitch adjustment ±8%
Quartz-phase-locked control means almost perfect accuracy of turntable rotation.
But with most quartz turntables, this accurate control circuit must be cut out when the pitch control is employed.
With the SL-1200MK2, however, pitch is variable continuously (analogically) by up to ±8% under total quartz-locked control. The pitch is controlled with a large sliding lever, located to the right of the turntable platter.
Four lines of platter markings are also provided indicating +6%, +3.3%, 0% (exact rated speed) and -3.3% change from rated speed.

Aluminum diecast cabinet and special heavy rubber base material provide acoustic isolation
The effects of external vibrations are dramatically reduced in the turntable by this new turntable construction.
The turntable base is precision-made aluminum diecast. And the underside of the main base is made of a heavy rubber material (special one-piece molding) which has excellent vibration resistance and absorbing characteristics.
The turntable platter is also vibration-damped with specially fabricat rubber matting in the underside along with the thick turntable sheet (rubber mat). Four large-size insulating feet also help to absorb unwanted vibrations.
These features make SL-1200MK2 ideal for use with extra-high sound pressure levels.

High torque for fast starts
The integral rotor/platter motor delivers 1.5kg-cm (1.3lb-in) starting torque. This high torque gives very quick starts enabling the platter to reach 33-1/3 rpm within 0.7 s. (a quarter of a turn). This is a big advantage in many professional applications where fast cueing is a necessity.

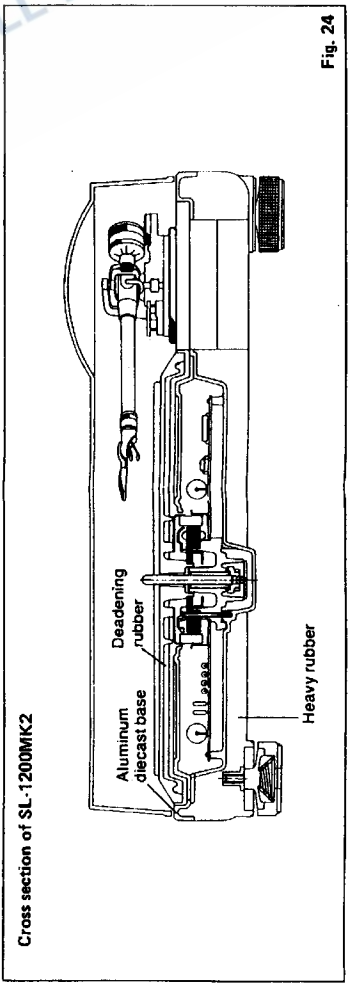
Stylus illuminator for low-light conditions
You'll appreciate the stylus illuminator when you are using the turntable under low-light conditions. The illuminator can be hidden in the turntable base, should you need it, simply push a button and it will pop up gently and cast a beam of light across the disc in the area traversed by the tonearm.

You can then clearly see the spaces between the selections on the record, and cue the arm exactly where you want it. The illuminator can then be pushed back down into the base.

High sensitivity, low mass, gimbal suspension tonearm
The highly sensitive tonearm features a genuine gimbal suspension, the rotational center of which is precisely defined at one point. Bearings are finished to a tolerance of ±0.5 microns. This and the extra-closeness of pivot center to the bearings, result in the minimal friction of 7 mg (0.007 g) for both horizontal and vertical movement. Add to this the low 12-gram effective tonearm mass (including headshell, without cartridge) and you have a tonearm compatible with the wide range of compliances found in today's cartridges. If you choose a popular high compliance MM cartridge, the low range resonance frequency will appear in the correct area to avoid warp frequencies of records, but without entering the low end of the audio spectrum. This tonearm is provided with a computer designed, light-weight, high-rigidity headshell made of single-piece diecast aluminum to resist partial vibration. The universal design allows headshell interchangeability. Contacts are gold-plated.

Helicoid tonearm height adjustment
Arm height is adjustable within a range of 6 mm to accommodate varying cartridge dimensions. Adjustments are done with a precision-made helicoid.

- Other fine features
• Quick stops are achieved with a fully electronic braking system.
• A strobe illuminator is provided. The stroboscope is controlled by the extremely stable quartz oscillator, rather than potentially unstable AC line frequency.
• Power on/off control built into strobe illuminator for ease-of-operation.
• Soft-touch start-stop switch allowing precision control capability without the annoyance of accidental operation.
• Technics integral rotor/platter motor construction with full cycle detection FG.



Cross section of SL-1200MK2

Heavy rubber

Fig. 24

NOTE





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